

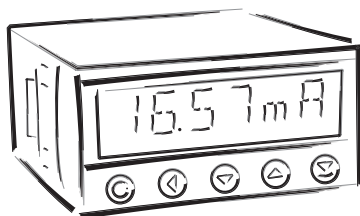


# OM 402PID

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4 DIGIT PROGRAMMABLE  
UNIVERSAL PID REGULATOR

INPUT  
DC/PM/OHM/PT/NI/TC/POTENTIOMETER





## SAFETY INSTRUCTIONS

Please, read the enclosed safety instructions carefully and observe them!  
 These instruments should be safeguarded by isolated or common fuses (breakers)  
 For safety information the EN 61 010-1 + A2 standard must be observed.  
 This instrument is not explosion-safe!

## TECHNICAL DATA

Measuring instruments of the OM 402 series conform to the European regulation 89/336/EWG.

The instruments are up to the following European standards:

EN 61010-1 Electrical safety

EN 61326-1 Electronic measuring, control and laboratory devices – Requirements for EMC "Industrial use"

Seismic capacity:

IEC 980: 1993, čl. 6

The instruments are applicable for unlimited use in agricultural and industrial areas.

## CONNECTION

Supply of energy from the main line has to be isolated from the measuring leads.



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## 2. INSTRUMENT DESCRIPTION



### 2.1 DESCRIPTION

OM 402PID is a 4-digit versatile panel mount PID regulator designed for maximum flexibility and user comfort while maintaining a low price.

Type OM 402PID is a multifunction instrument with the option of configuration for 8 various input options, easily configurable in the instrument menu. In its basic configuration the OM 402PID has two regulatory relays and two relay alarm outputs. Desired value can either be constant, or defined by one of 14 programmes.

The instrument is based on a 8-bit microcontroller and a multichannel 24-bit sigma-delta converter, which secures high accuracy, stability and easy operation of the instrument.

#### MEASURING RANGES

UNI	DC: 0...60/150/300/1200 mV
	PM: 0...5 mA/0...20 mA/4...20 mA/±2 V/±5 V/±10 V/±40 V
	OHM: 0...100 Ω/0...1/10/100 kΩ
	RTD-Pt: Pt 50/100/Pt 500/Pt 1000
	RTD-Cu: Cu 50/Cu 100
	RTD-Ni: Ni 1 000/Ni 10 000
	T/C: J/K/T/E/B/S/R/N/L
	DU: Linear potentiometer (min. 500 Ω)

#### PROGRAMMABLE PROJECTION

Selection:	of type of input and measuring range
Measuring range:	adjustable as fixed or with automatic change
Setting:	manual, optional projection on the display may be set in the menu for both limit values of the input signal, e.g. input 0...20 mA > 0...850,0
Projection:	-9999...9999

#### PID REGULATOR

Execution:	parallel PID, PI or proportional
Relay output:	double, two-state, PWM
Analogue output:	electrically isolated, modes: heating, cooling, both
Required value:	set, from the analogue output, from program
Nr. of programs/steps:	14/64
Launching:	time - one off /weekly, by external input, by buttons

#### RELAY OUTPUTS

Type:	digital, settable in the menu
Outputs:	relays L1, L2 are alarm outputs, relays L3, L4 are intended as regulatory but can be also used as alarms

#### ANALOG OUTPUT

Usage:	where this type of signal is requested by action devices, or it can be used for processing of the measured value by external devices.
Type:	electrically isolated, programmable with a 12 bit D/A converter. Functions, type and range of the output are selectable in the instrument's menu

#### COMPENSATION

of conduct:	in the menu it is possible to perform compensation for 2-wire connection
of conduct in probe:	internal connection (conduct resistance in measuring head)
of CJC [T/C]:	manual or automatic, in the menu it is possible to perform selection of the type of thermocouple and compensation of cold junctions, which is adjustable or automatic (temperature at the brackets)

**DIGITAL FILTERS**

Floating average:	from 2...30 measurements
Exponen. average:	from 2...100 measurements
Arithmetic average:	from 2...100 measurements
Rounding:	setting the projection step for display

**MATHEMATIC FUCTIONS**

Min/max. value:	registration of min./max. value reached during measurement
Tare:	designed to reset display upon non-zero input signal
Peak value:	the display shows only max. or min. value
Linearization:*	by linear interpolation in 50 points (solely via OM Link)

**MEASURED DATA RECORD**

RTC:	Internal fixed storage of data within a selected time period and recording frequency. The capacity is 256 000 values, each with a date and time stamp. Stored data can be transferred to a PC either via RS 232/485 or via the OM Link interface
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**2.2 OPERATION**

The instrument is set and controlled by five control keys located on the front panel. All programmable settings of the instrument are performed in three adjusting modes:

**LIGHT Simple programming menu**

- contains solely items necessary for instrument setting and is protected by optional number code

**PROFI Complete programming menu**

- contains complete instrument menu and is protected by optional number code

**USER User programming menu**

- may contain arbitrary items selected from the programming menu (LIGHT/PROFI), which determine the right (see or change)
- acces without password

All programmable parameters are stored in the EEPROM memory (they hold even after the instrument is switched off).

**OMLINK**

Complete instrument operation and setting may be performed via OM Link communication interface, which is a standard equipment of all instruments.

The operation program is freely accessible ([www.orbit.merret.eu](http://www.orbit.merret.eu)) and the only requirement is the purchase of OML cable to connect the instrument to PC. It is manufactured in version RS 232 and USB and is compatible with all ORBIT MERRET instruments. Another option for connection is with the aid of data output RS 232 or RS 485 (without the need of the OML cable).

The program OM LINK in „Basic“ version will enable you to connect one instrument with the option of visualization and archiving in PC. The OM Link „Standard“ version has no limitation of the number of instruments connected.

**2.3 OPTIONS**

**Excitation** is suitable for supplying power to sensors and transmitters. It has a galvanic separation.

**Input of required value** is used for dependent control method. Current and voltage inputs are available

**Data outputs** are for their rate and accuracy suitable for transmission of the measured data for further projection or directly into the control systems. We offer an isolated RS232 and RS485 with the ASCII or DIN MessBus protocol.

### 3. INSTRUMENT CONNECTION



The instrument supply leads should not be in proximity of the incoming low-potential signals.

Contactors, motors with larger input power should not be in proximity of the instrument.

The leads into the instrument input (measured quantity) should be in sufficient distance from all power leads and appliances. Provided this cannot be secured it is necessary to use shielded leads with connection to ground (bracket E).

The instruments are tested in compliance with standards for use in industrial area, yet we recommend to abide by the above mentioned principles.

#### MEASURING RANGES

TYPE	INPUT I	INPUT U
DC		0...60/150/300/1 200 mV
PM	0...5/20 mA/4...20 mA	±2/±5/±10/±40 V
DHM	0...100 Ω/1 kΩ/10 kΩ/100 kΩ	
RTD-Pt	Pt 50/100/Pt 500/ Pt 1 000	
RTD-Cu	Cu 50/100	
RTD-Ni	Ni 1 000/10 000	
T/C	J/K/T/E/B/S/R/N/L	
DU	Linear potentiometer (min. 500 Ω)	

#### OPTION „A“ - Setpoints

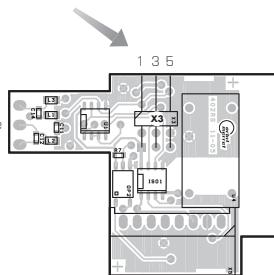
TYPE	INPUT I	INPUT U
PM	0...5/20 mA/4...20 mA	±2/±5/±10/±40 V

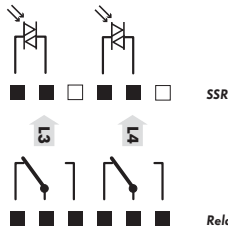
#### Termination of RS 485 communication line

##### X3 - Termination of communication line RS 485

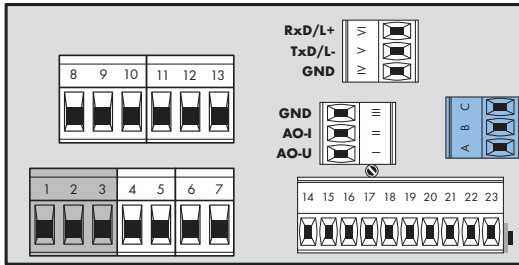
Full	Significance	Default	Recommendation
1-2	connect L+ to (+) source	terminalconnected	connect at the end of line do not disconnect
3-4	termination of line 120 Ohm	disconnected	
5-6	connect L- to (-) source	terminalconnected	

RS 485 line should have a linear structure - wires (ideally shielded and twisted) should lead from one device to another.

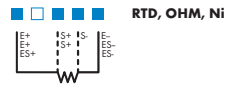
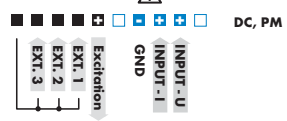
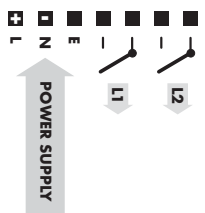




**!**  
Excitation has the minus pole common with the input - the bracket no. 20 - GND and you may set its value by trimmer above the bracket no. 17



**Option A**  
 GND  
 Setpoints - U  
 Setpoints - I

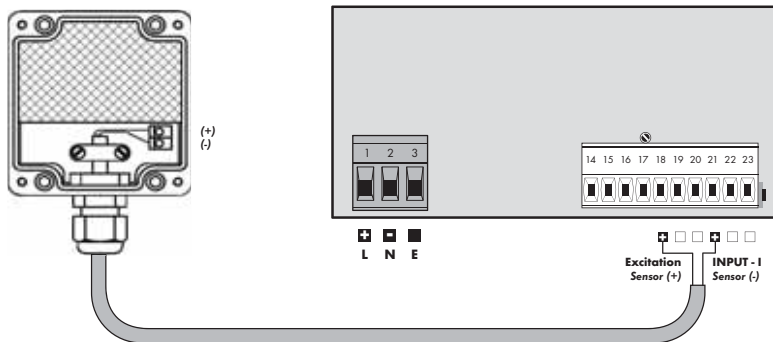


Maximum of 250 mA may be connected to "INPUT - I" (bracket no. 21), i.e. 10-times range overload. Mind the correct connection/mistaking of current - voltage input. Destruction of measuring resistance in current input (15R) may occur.

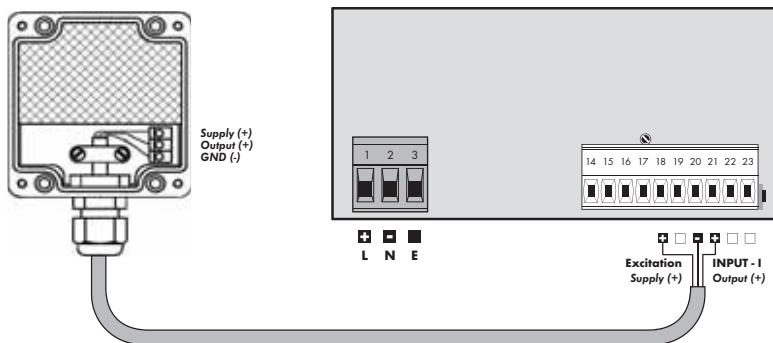
### 3. INSTRUMENT CONNECTION



Example connection of a 2-wire sensor with current signal output powered by instrument's excitation

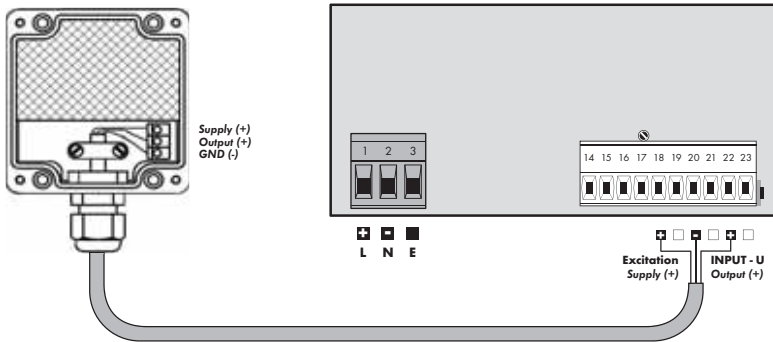


Example connection of a 3-wire sensor with current signal output powered by instrument's excitation



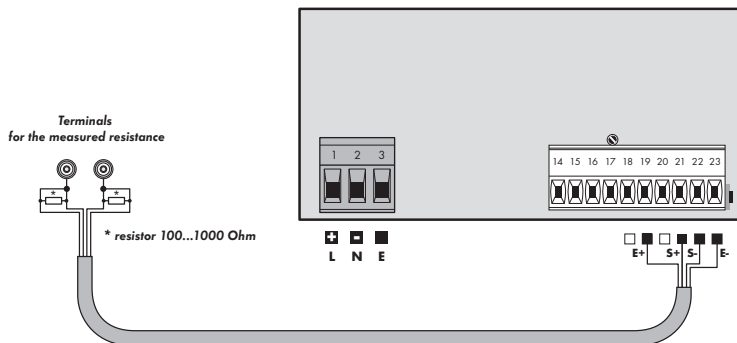


Example connection of 3-wire sensor with voltage signal output powered by instrument's excitation



Example connection of resistance measurement using 4 wires

By connecting resistor  $R^*$  we eliminate error message E. I.Ov. (input overflow) when the measured resistance is disconnected





## SETTING **PROFI**

For expert users

Complete instrument menu

Access is password protected

Possibility to arrange items of the **USER MENU**

Tree menu structure

## SETTING **LIGHT**

For trained users

Only items necessary for instrument setting

Access is password protected

Possibility to arrange items of the **USER MENU**

Linear menu structure

## SETTING **USER**

For user operation

Menu items are set by the user (Profi/Light) as per request

Access is not password protected

Optional menu structure either tree (PROFI) or linear (LIGHT)

## 4.1 SETTING

The instrument is set and controlled by five control keys located on the front panel. All programmable settings of the instrument are performed in three adjusting modes:

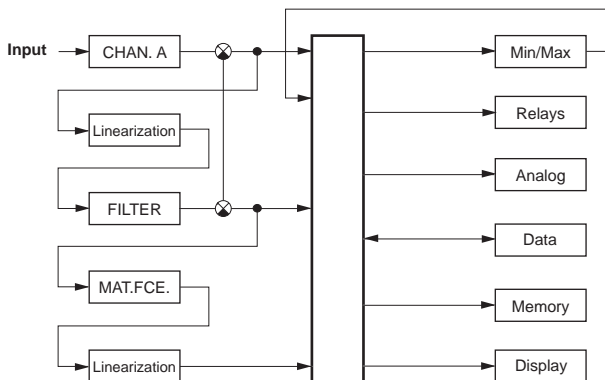
- LIGHT**      **Simple programming menu**  
 - contains solely items necessary for instrument setting and is protected by optional number code
- PROFI**      **Complete programming menu**  
 - contains complete instrument menu and is protected by optional number code
- USER**        **User programming menu**  
 - may contain arbitrary items selected from the programming menu (LIGHT/PROFI), which determine the right (see or change)  
 - acces without password

All programmable parameters are stored in the EEPROM memory (they hold even after the instrument is switched off).

Complete instrument operation and setting may be performed via QM Link communication interface, which is a standard equipment of all instruments.

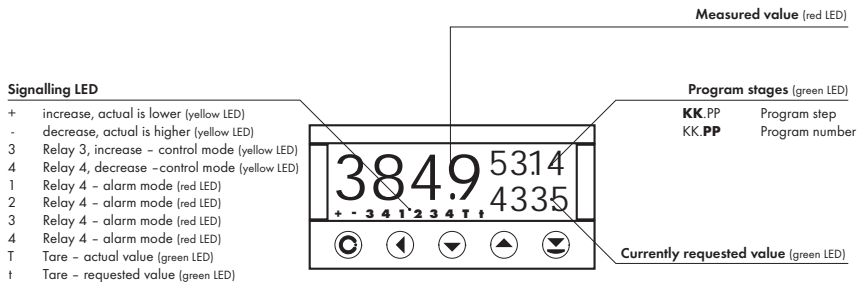
The operation program is freely accessible ([www.orbit.merret.eu](http://www.orbit.merret.eu)) and the only requirement is the purchase of QML cable to connect the instrument to PC. It is manufactured in version RS 232 and USB and is compatible with all ORBIT MERRET instruments. Another option for connection is with the aid of data output RS 232 or RS 485 (without the need of the QML cable).

## Scheme of processing the measured signal



## 4. INSTRUMENT SETTING

Setting and controlling the instrument is performed by means of 5 control keys located on the front panel. With the aid of these keys it is possible to browse through the operation menu and to select and set required values.



### Symbols used in the instructions

**DC PM**  
**DU OHM RTD T/C** Indicates the setting for given type of instrument

**DEF** values preset from manufacture

**42** symbol indicates a flashing light (symbol)

**MIN** inverted triangle indicates the item that can be placed in USER menu

**CONNECT** broken line indicates a dynamic item, i.e. it is displayed only in particular selection/version

**⊗** after pressing the key the set value will not be stored

**⊞** after pressing the key the set value will be stored

**30** continues on page 30

### Setting the decimal point and the minus sign

#### DECIMAL POINT

Its selection in the menu, upon modification of the number to be adjusted it is performed by the control key **⊞** with transition beyond the highest decade, when the decimal point starts flashing. Positioning is performed by **⊞**.

#### THE MINUS SIGN

Setting the minus sign is performed by the key **⊞** on higher decade. When editing the item subtraction must be made from the current number (e.g.: 013 > **⊞**, on class 100 > -87)

## Control keys functions

KEY	MEASUREMENT	MENU	SETTING NUMBERS/SELECTION
	access into USER menu	exit menu	quit editing
	programmable key function	back to previous level	move to higher decade
	programmable key function	move to previous item	move down
	programmable key function	move to next item	move up
	programmable key function	confirm selection	confirm setting/selection
			numeric value is set to zero
	access into LIGHT/PROFI menu		
	direct access into PROF1 menu		
		configuration of an item for "USER" menu	
		determine the sequence of items in "USER - LIGHT" menu	

## Setting items into „USER“ menu

- in **LIGHT** or **PROFI** menu
- no items permitted in **USER** menu from manufacture
- on items marked by inverted triangle

## USER

legend is flashing - current setting is displayed



NO

item will not be displayed in USER menu

YES

item will be displayed in USER menu with the option of setting

SHOW

item will be solely displayed in USER menu



# SETTING LIGHT

For trained users

Only items necessary for instrument setting

Access is password protected

Possibility to arrange items of the **USER MENU**

Linear menu structure

### Preset from manufacture

Password	"0"
Menu	LIGHT
USER menu	off
Setting the items	<b>DEF</b>

Access password  
 1428

Type of instruments  
 TYPE  Measuring range  
 MODE

Selecting projection and connection

**RTD OHM**  
 CONNEC.

**V/C**  
 CONNEC.

**DC PM OHM DU**  
 MIN.A

Requested value  
  Control type  
  Proportional constant  
  Integration constant

Derivation constant  
  Function during failure

Options - Analog output

Menu type  
  Return to manufacture calibration  
  Return to manufacture setting

Calibration - only for "DU"

Language selection  
  New password

Identification  
  Type of instruments  
 SW: version  
 Input  
  Return to measuring mode



Upon delay exceeding 60 s the programming mode is automatically discontinued and the instrument itself restores the measuring mode

## 5. SETTING LIGHT

1428



PASSW

0

Entering access password for access into the menu

**PASSW.** Access into instrument menu

**PAS = 0**

- access into menu is unrestricted, after releasing keys you automatically move to first item of the menu

**PAS > 0**

- access into menu is protected by number code

Set "Password" = 42 Example

0 1 2 02 12 22

32 42 TYPE

TYPE

DC PM OHM RTD- Pt RTD-Ni TC

DU RTD- Cu

**TYPE** Selection of the type of instrument

- primary selection of the type of instrument
- performs default setting **DEF** of values from manufacture, incl. calibration
- **DEF** = „PM“

Menu	Type of instrument
DC	DC voltmeter
PM	Process monitor
OHM	Ohmmeter
RTD-Pt	Thermometer for sensors Pt
RTD-Ni	Thermometer for sensors Ni
TC	Thermometer for thermocouples
DU	Display for lin. potentiometer
RTD-Cu	Thermometer for sensors Cu

Type "PM" Example

DC PM MODE

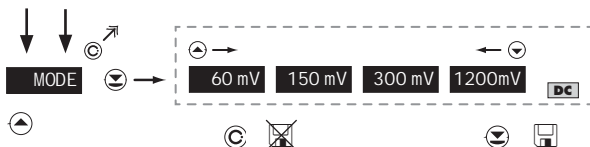
Type „DC“	18
Type "PM"	20
Type "OHM"	22
Type "RTD-Pt"	24
Type "RTD-Ni"	26
Type "TC"	28
Type "DU"	30
Type "RTD-Cu"	32





## 5. SETTING LIGHT

MEASURING MODE > DC



**MODE** Selection of the instrument measuring range

**DEF** = 60 mV

MODE	Menu	Measuring range
	60 mV	±60 mV
	150 mV	±150 mV
	300 mV	±300 mV
	1200mV	±1.2 V

Range ±150 mV Example

60 mV 150 mV MIN A



**MIN A** Setting display projection for minimum value of input signal

- range of the setting: -99999...999999
- position of the DP does not affect display projection

- the DP is automatically shifted after the value is confirmed

**DEF** = 0

Projection for 0 mV > MIN A = 0 Example

0 MAX A



**MAX A** Setting display projection for maximum value of input signal

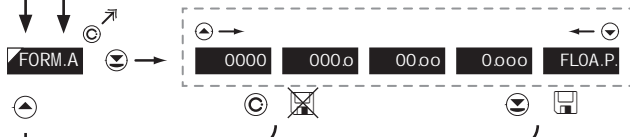
- range of the setting: -99999...999999
- position of the DP does not affect display projection

- the DP is automatically shifted after the value is confirmed

**DEF** = 100

Projection for 150 mV > MAX A = 3500 Example

100	100	100	200	300	400
500	0500	1500	2500	3500	FORM A



**FORM.A** Setting projection of the decimal point

- positioning of the DP is set here in the measuring mode

**DEF** = 000.0

Projection of DP on display > 0000 Example

000.0	0000	SETPO
-------	------	-------

# 5. SETTING LIGHT



**MODE** Selection of the instrument measuring range

**DEF** = 4 - 20 mA

Menu	Range
0-5mA	0...5 mA
0-20mA	0...20 mA
4-20mA	4...20 mA
0-2 V	±2 V
0-5 V	±5 V
0-10 V	±10 V
0-40 V	±40 V
Er4-20	4...20 mA, with error statement of „underfl ow“ upon signal smaller than 3,36 mA

Range 0...20 mA Example

4-20mA 0-2 V MIN A



**MIN A** Setting display projection for minimum value of input signal

- range of the setting: -99999...999999
- position of the DP does not affect display projection

- the DP is automatically shifted after the value is confirmed

**DEF** = 0

Projection for 0 mA > MIN A = -25 Example

0 1 2 3 4 5  
0.5 1.5 2.5 3.5 4.5 5.5  
MAX A



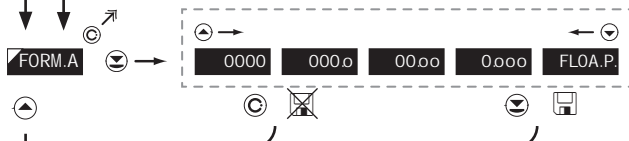
**MAX A** Setting display projection for maximum value of input signal

- the DP is automatically shifted after the value is confirmed
- range of the setting: -99999...999999
- position of the DP does not affect display projection

**DEF** = 100

Projection for 20 mA > MAX A = 2500 Example

100	100	100	200	300	400
500	0500	1500	2500	FORM.A	



**FORM.A** Setting projection of the decimal point

- positioning of the DP is set here in the measuring mode

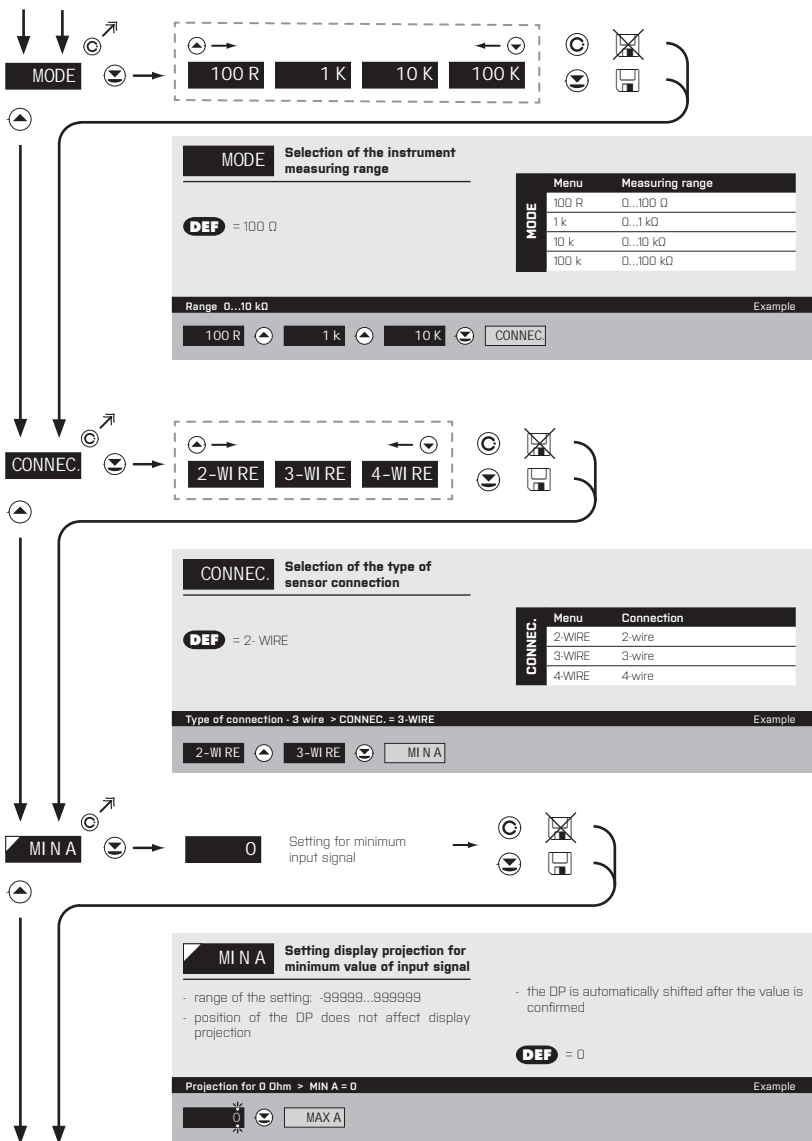
**DEF** = 000.0

Projection of DP on display > 0000 Example

000.0	0000	SETPO
-------	------	-------

## 5. SETTING LIGHT

MEASURING MODE > OHM





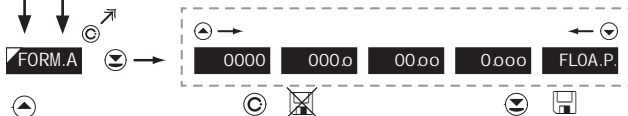
**MAX A** Setting display projection for maximum value of input signal

- the DP is automatically shifted after the value is confirmed
- range of the setting: -99999...999999
- position of the DP does not affect display projection

**DEF** = 100

Projection for 10 kOhm > MAX A = 10000 Example

100	100	100	000	0000	00000
10000	FORM A				



**FORM.A** Setting projection of the decimal point

- positioning of the DP is set here in the measuring mode

**DEF** = 0000

Projection of DP on display > 000.0 Example

0000	000.0	SETPO
------	-------	-------

## 5. SETTING LIGHT

MEASURING MODE > RTD-Pt



**MODE** Selection of the instrument measuring range

**DEF** = Pt 100

Menu	Measuring range
EU-100	Pt 100 (3 850 ppm/°C)
EU-500	Pt 500 (3 850 ppm/°C)
EU-1k0	Pt 1000 (3 850 ppm/°C)
US-100	Pt 100 (3 920 ppm/°C)
RU-50	Pt 50 (3 910 ppm/°C)
RU-100	Pt 100 (3 910 ppm/°C)

Range - Pt 1000 > MODE = EU-1k0 Example

EU-100 (▲) EU-500 (▲) EU-1k0 (▼) CONNEC



**CONNEC.** Selection of the type of sensor connection

**DEF** = 2-WIRE

Menu	Connection
2-WIRE	2-wire
3-WIRE	3-wire
4-WIRE	4-wire

Type of connection - 3 wire > CONNEC. = 3-WIRE Example

2-WI RE (▲) 3-WI RE (▼) FORM A



FORM.A

0000 000.0 00.00

FORM.A Setting projection of the decimal point

- positioning of the DP is set here in the measuring mode

DEP = 0000

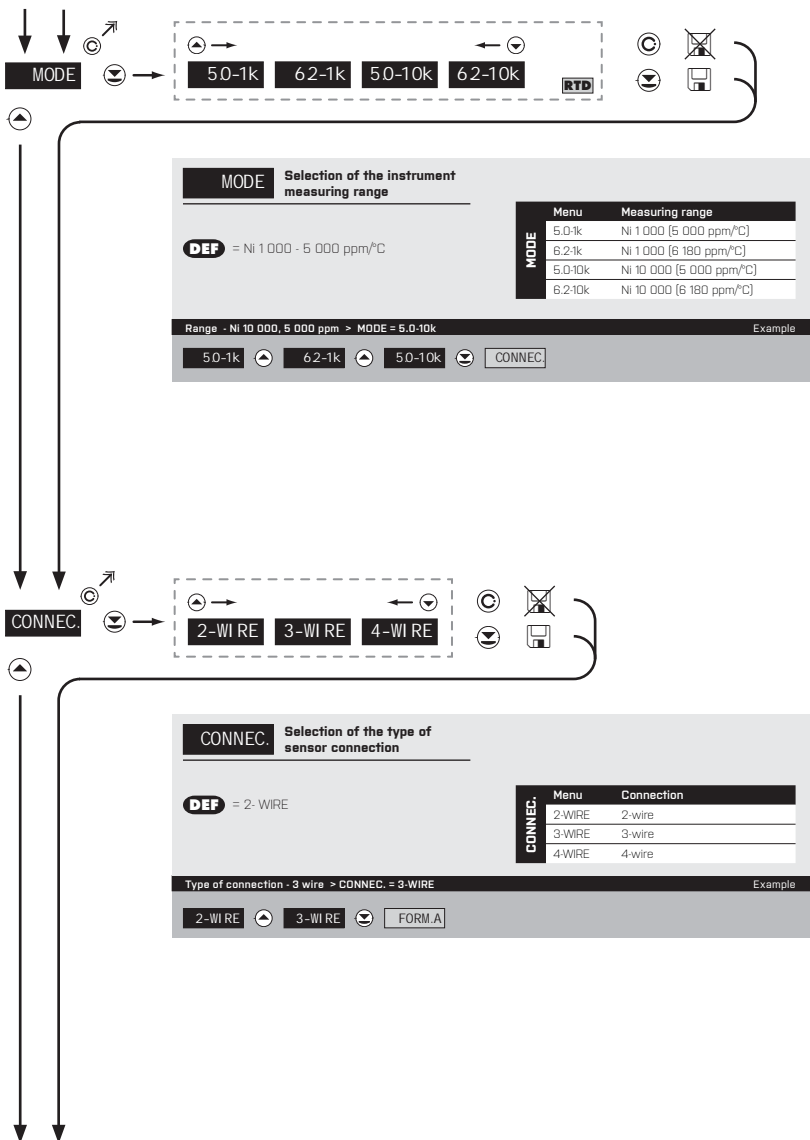
Projection of DP on display > 000.0 Example

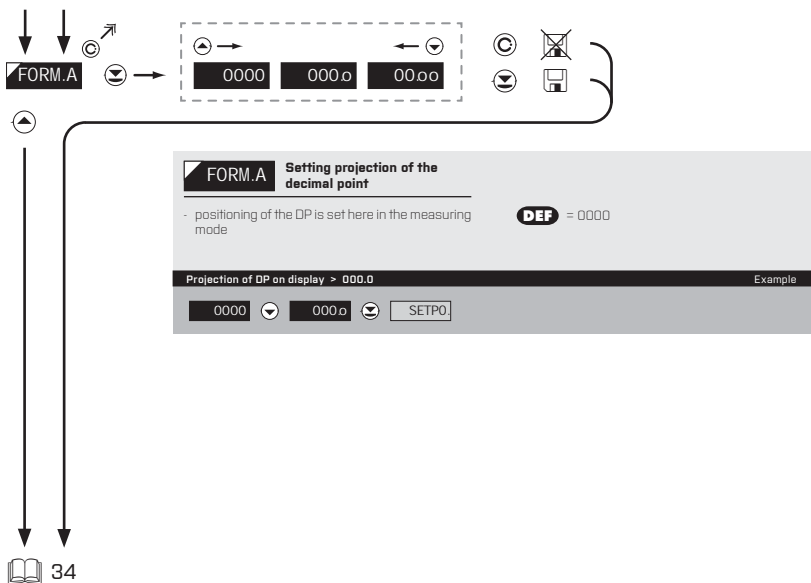
0000 000.0 SETP0.

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## 5. SETTING LIGHT

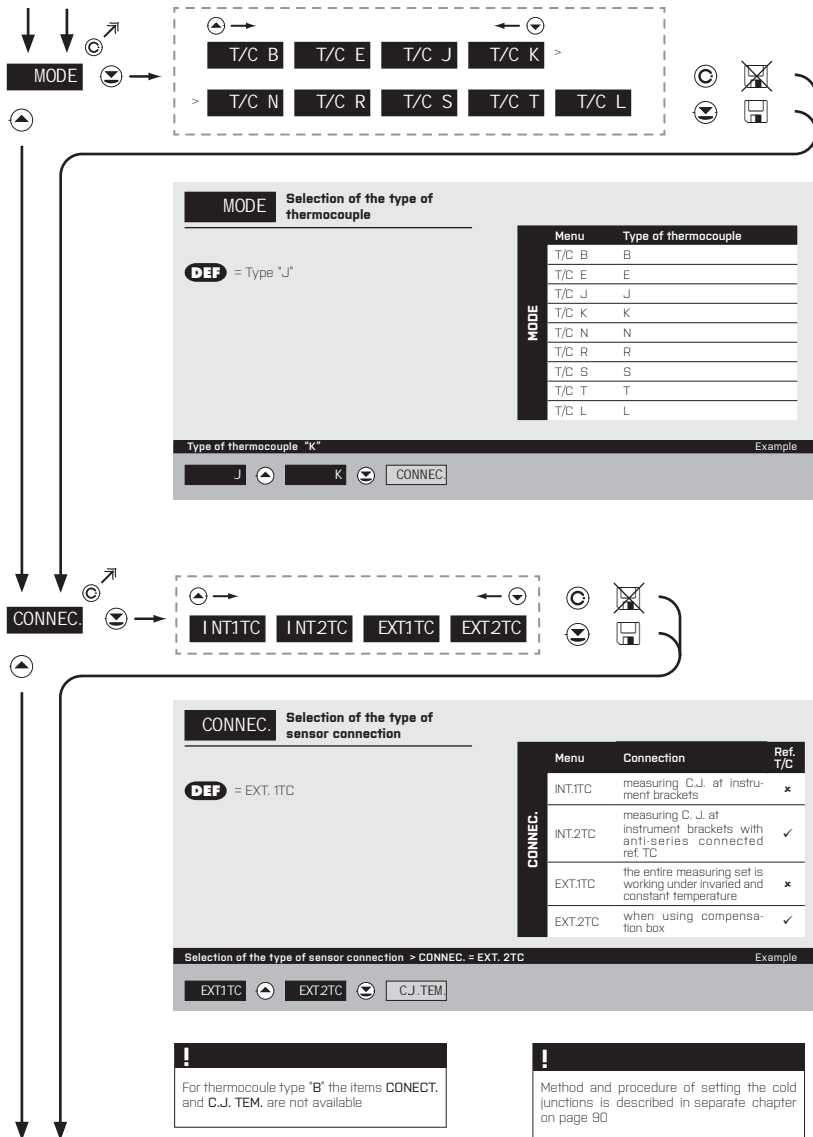
MEASURING MODE > RTD-NI





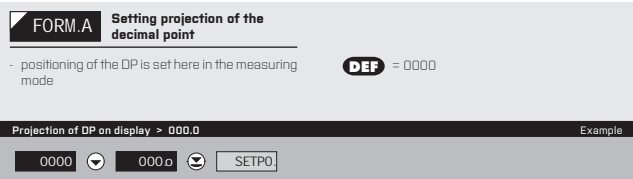
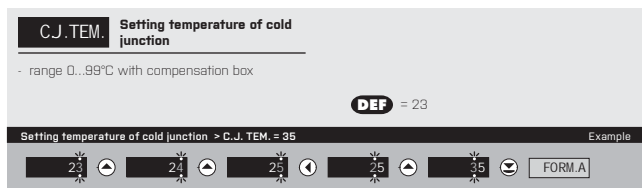
## 5. SETTING LIGHT

MEASURING MODE > T/C





Setting temperature of cold junction



## 5. SETTING LIGHT

MEASURING MODE > DU



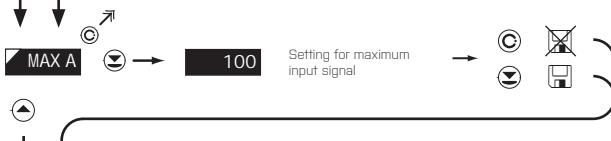
**MIN A** **Setting display projection for minimum value of input signal**

- range of the setting: -99999...999999
- position of the DP does not affect display projection

- the DP is automatically shifted after the value is confirmed

**DEF** = 0

**Projection for the beginning > MIN A = 0** Example



**MAX A** **Setting display projection for maximum value of input signal**

- range of the setting: -99999...999999
- position of the DP does not affect display projection

- the DP is automatically shifted after the value is confirmed

**DEF** = 100

**Projection for the end > MAX A = 5000** Example

The diagram illustrates the navigation sequence for setting the decimal point projection. It starts at the **FORM.A** menu. From there, the user navigates to a dashed box containing five options: **0000**, **000.0**, **00.00**, **0.000**, and **FLOA.P**. The **000.0** option is selected. This leads to the **Setting projection of the decimal point** screen, which displays **DEF = 000.0** and an example of **Projection of DP on display > 000.0**. The user can then press **SETPO** to confirm the setting. Finally, the user is directed to page 34 for further calibration instructions.

**FORM.A** Setting projection of the decimal point

- positioning of the DP is set here in the measuring mode **DEF** = 000.0

Projection of DP on display > 000.0 Example

000.0 SETPO

34 Calibration of the beginning and the end of range of linear potentiometer is on page 43

## 5. SETTING LIGHT

MEASURING MODE > RTD-CU



**MODE** Selection of the instrument measuring range

**DEF** = 428 - 50

MOD	Menu	Measuring range
	428-50	Cu 50 [4 285 ppm/°C]
	428-100	Cu 100 [4 285 ppm/°C]
	426-50	Cu 50 [4 260 ppm/°C]
	426-100	Cu 100 [4 260 ppm/°C]

Range - Cu 50/4260 ppm > MODE = 426-50 Example

428-50 ◀ ▶ 428-01 ◀ ▶ 426-50 ◀ ▶ CONNEC.



**CONNEC.** Selection of the type of sensor connection

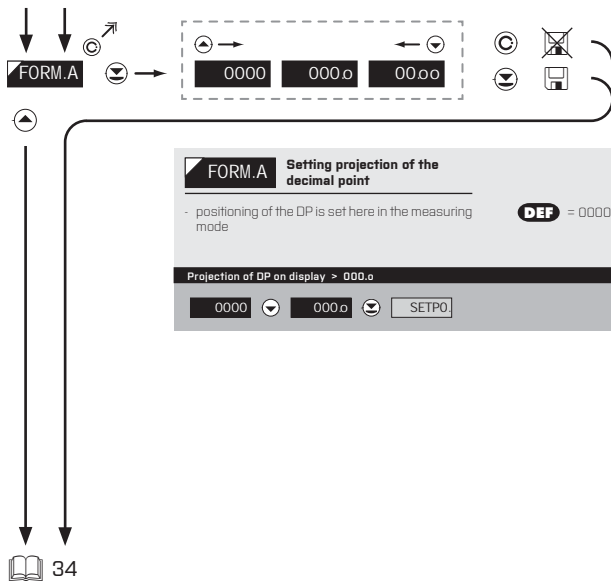
**DEF** = 2- WIRE

CONNEC.	Menu	Connection
	2-WIRE	2-wire
	3-WIRE	3-wire
	4-WIRE	4-wire

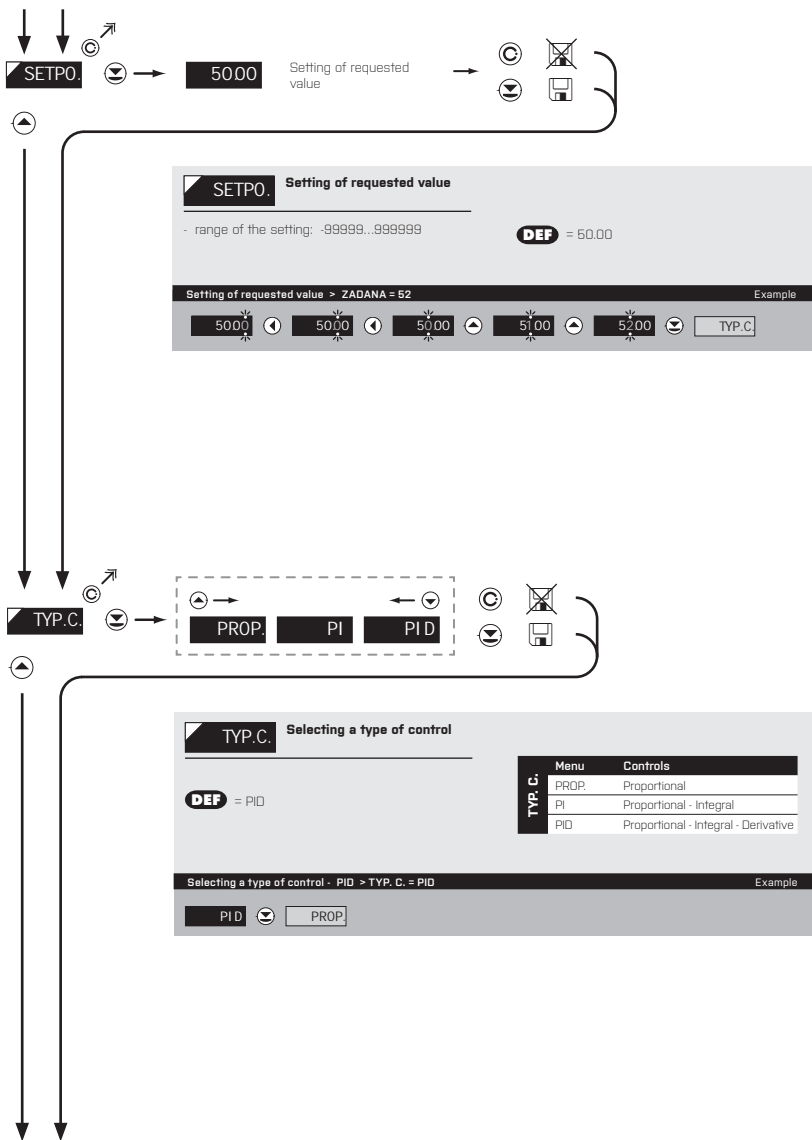
Type of connection - 3 wire > CONNEC. = 3-WIRE Example

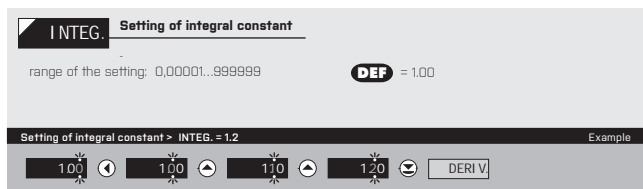
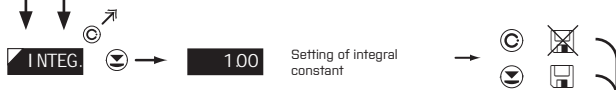
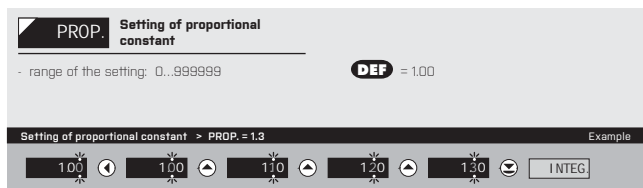
2- WI RE ◀ ▶ 3- WI RE ◀ ▶ FORM.A



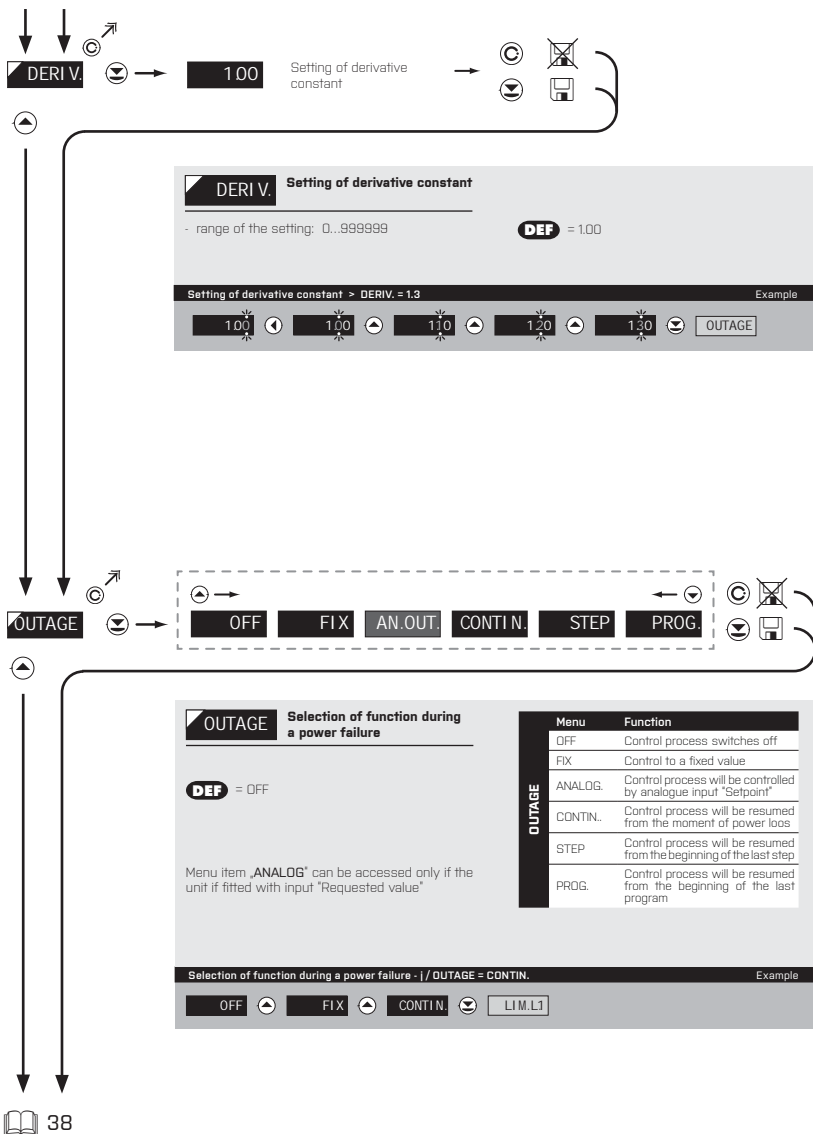


## 5. SETTING LIGHT



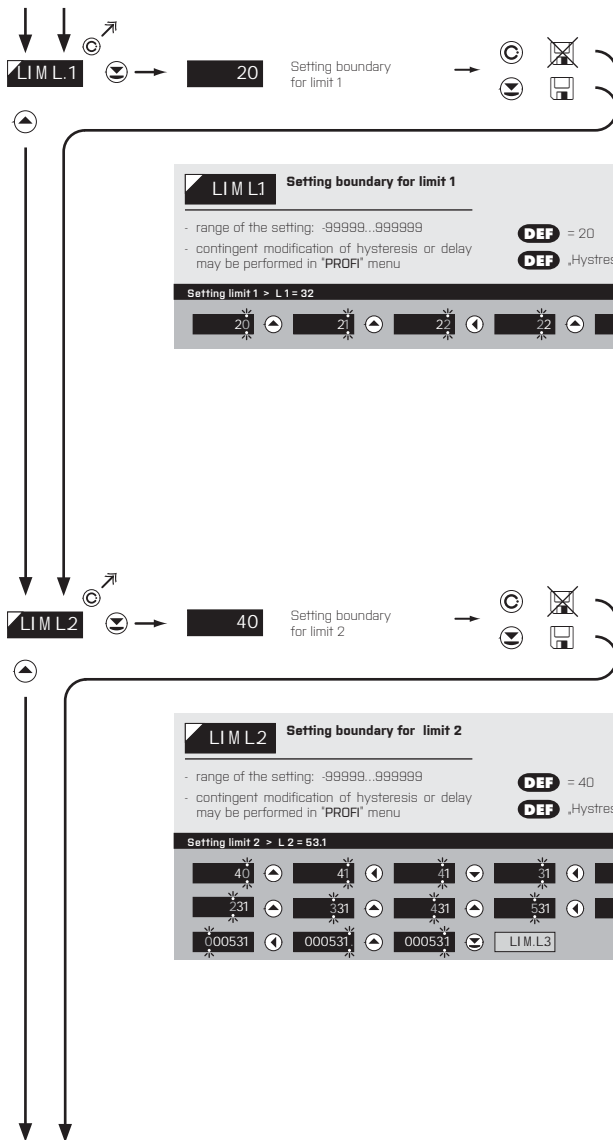


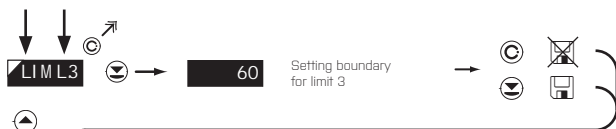
## 5. SETTING LIGHT





## 5. SETTING LIGHT





**LIM L3** Setting boundary for limit 3

- range of the setting: -99999...999999
- contingent modification of hysteresis or delay may be performed in 'PROF' menu

**DEF** = 60

**DEF** „Hysteresis“=0, „Delay“=0

**Setting limit 3 > L 3 = 85** Example

60	61	62	63	64	65
65	75	85	LIM L4		



**LIM L4** Setting boundary for limit 4

- range of the setting: -99999...999999
- contingent modification of hysteresis or delay may be performed in 'PROF' menu

**DEF** = 80

**DEF** „Hysteresis“=0, „Delay“=0

**Setting limit 4 > L 4 = 103** Example

80	81	82	83	83	93
03	003	103	MENU	* subsequent item on the menu depends on instrument equipment	

## 5. SETTING LIGHT

DISPLAYED ONLY WITH OPTIONS > ANALOG OUTPUT

TYP.A.O. → 0-20mA Er4-T 4-20 T Er4-20 ... 0-10 V +10 V

### TYP.A.O. Setting the type of analog output

Menu	Range	Description
0-20mA	0...20 mA	
Er4-T	4...20 mA	with error message indication and broken loop indication (<3,6 mA)
4-20T	4...20 mA	with broken loop indication (<3,6 mA)
Er4-20	4...20 mA	with indication of error statement (<3,6 mA)
4-20mA	4...20 mA	
0.5mA	0...5 mA	
0.2 V	0...2 V	
0.5 V	0...5 V	
0-10 V	0...10 V	
+10 V	±10 V	

**DEF** = 4...20 mA

Type of analog output - 0...10 V > TYP. A.O. = 0-10 V Example

4-20mA 0-5mA 0-2V 0-5 V 0-10 V MIN.A.O.

MIN.A.O. → 0 Assigning the display value to the beginning of the AD range

### MIN.A.O. Assigning the display value to the beginning of the AD range

**DEF** = 0

- range of the setting: -99999...999999

Display value for the beginning of the AD range > MIN.A.O. = 0 Example

MAX.A.O.

**!** Items for "Analog output" are accessible only if incorporated in the instrument.





**MAX A.O.** Assigning the display value to the end of the AD range

- range of the setting: -99999...999999 **DEF** = 100

Display value for the end of the AD range > MAX A.O. = 120 Example

100 [LEFT] 100 [RIGHT] 110 [RIGHT] 120 [DOWN] MOD.A.O.

MOD.A.O. → [UP] [DOWN] [C] [X] [DOWN] [SAVE]

[UP] [RIGHT] [LEFT] [DOWN]

INCREA. DECREA. BOTH INCR.I. DECR.I. BOTH I.

[C] [X] [DOWN] [SAVE]

**MOD.A.O.** Setting of analogue output mode

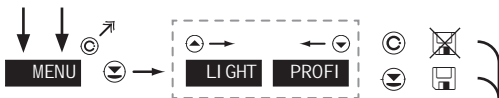
Menu	Function
INCREA.	Increase the controlled value
DECREA.	Decrease the controlled value
BOTH	Increase/decrease the controlled value, zero in the middle
INCR.I.	Increase the controlled value, inverse output
DECR.I.	Decrease the controlled value, inverse output
OBQJ.I.	Increase/decrease the controlled value, zero in the middle, inverse output

**DEF** = INCREA.

Setting of analogue output mode - DECREA. > MOD.A.O. = DECREA. Example

INCREA. [RIGHT] DECREA. [LEFT] MENU

## 5. SETTING LIGHT



**MENU** **Setting the menu type**  
**LIGHT/PROFI**

**LIGHT** > menu LIGHT, a simple menu, which contains only the most essential items necessary for instrument setting  
> linear tree structure

**PROFI** > menu PROF, a complete menu for complete instrument setting  
> tree menu structure

**DEF** = LIGHT

Menu LIGHT > MENU = LIGHT Example

**LIGHT** **RE.CAL**

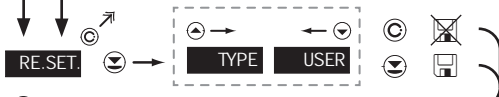


**RE.CAL.** **Restoration of manufacture calibration**

- in the event of error calibration it is feasible to restore manufacture calibration
- Prior to execution of any modifications you will be asked to confirm your selection (YES)

Restoration of manufacture calibration > RE.CAL. Example

**RE.CAL.** **YES** **RE.SET**



**RE.SET.** **Restoration of manufacture instrument setting**

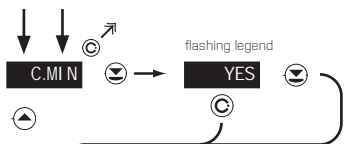
- in the event of error setting the manufacture setting may be restored
- restoration is performed for the currently selected type of the instrument input (select "TYPE")
- provided you stored your user setting in the "PROFI" menu, it may also be restored (select "USER")
- loading manufacture calibration and primary setting of items on the menu (DEF)

Restoration of manufacture setting > RE.SET. Example

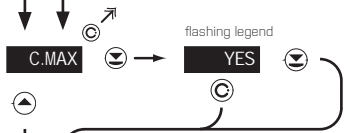
**RE.SET.** **TYPE** **LANG**

\* subsequent item on the menu depends on instrument equipment

Type „DC“		44
Type "PM"		44
Type "OHM"		44
Type "RTD-Pt"		44
Type "RTD-Ni"		44
Type "T/C"		44
Type "DU"		43
Type "RTD-Cu"		44

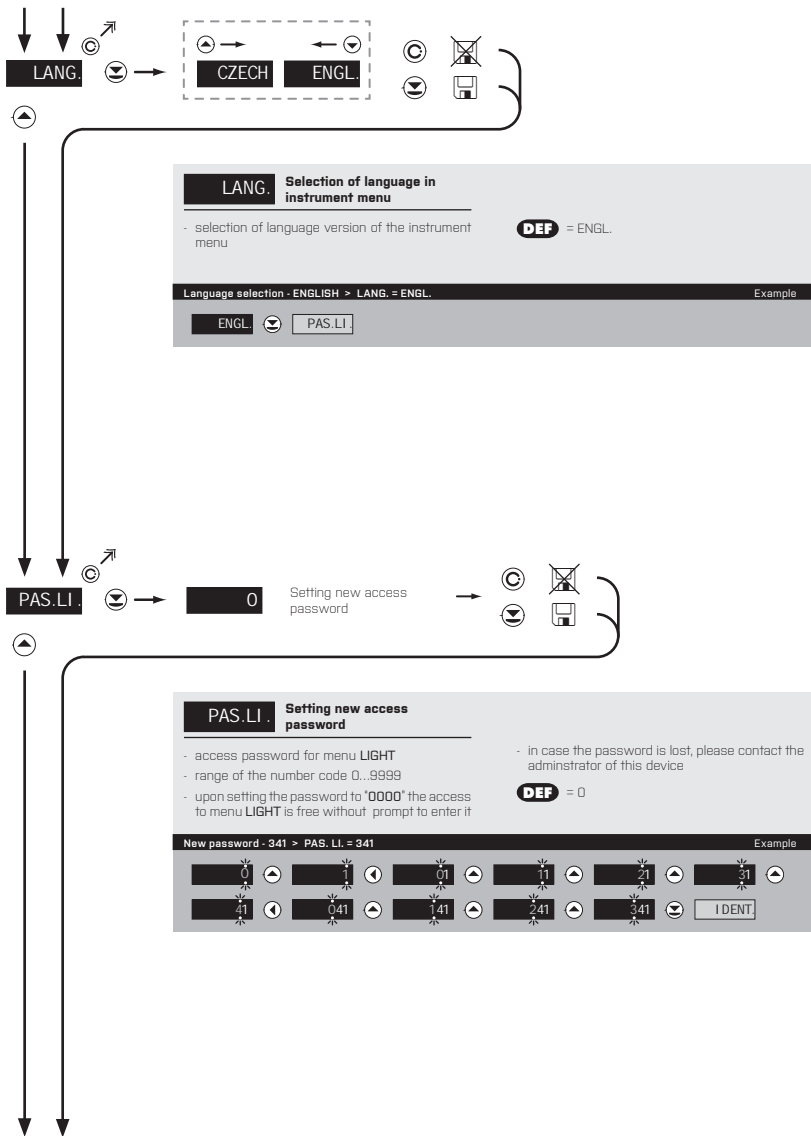


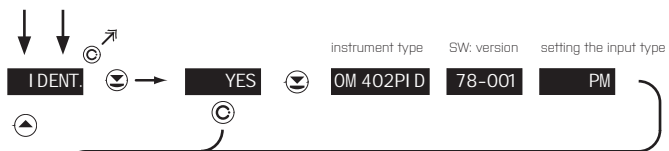
<b>C.MIN</b>	<b>Calibration of input range - the potentiometer traveller in initial position</b>	Only for type "DU"
- prior confirming the flashing "YES" sign the potentiometer traveller has to be in given idle position		
<b>Calibration of the beginning of the range &gt; C. MIN</b>		Example
<b>YES</b>	<input type="text" value="C.MAX"/>	



<b>C.MAX</b>	<b>Calibration of input range - the potentiometer traveller in end position</b>	Only for type "DU"
- prior confirming the flashing "YES" sign the potentiometer traveller has to be in given idle position		
<b>Calibration of the end of the range &gt; C. MAX</b>		Example
<b>YES</b>	<input type="text" value="LANG"/>	

## 5. SETTING LIGHT





#### I DENT. Instrument SW version

- the display shows the type of instrument indication, SW number, SW version and current input setting [Mode]
- if SW version contains a letter in first position, then it is a customer SW
- after the identification is completed the menu is automatically exited and the instrument restores the measuring mode

1428

Return to measuring mode



# SETTING **PROFI**

For expert users

Complete instrument menu

Access is password protected

Possibility to arrange items of the **USER MENU**

Tree menu structure

### 6.0 SETTING "PROFI"

#### **PROFI**

##### **Complete programming menu**

- contains complete instrument menu and is protected by optional number code
- designed for expert users
- preset from manufacture is menu **LIGHT**

#### Switching over to "PROFI" menu



- access to **PROFI** menu
- authorization for access to **PROFI** menu does not depend on setting under item **SERVIC. > MENU**
- password protected access (unless set as follows under the item **SERVIC. > N. PASS. > PROFI =0**)

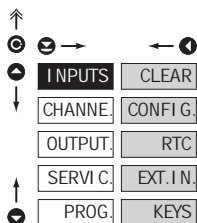


- access to menu selected under item **SERVIC. > MENU > LIGHT/PROFI**
- password protected access (unless set as follows under the item **SERVIC. > N. PASS. > LIGHT =0**)
- for access to **LIGHT** menu passwords for **LIGHT** and **PROFI** menu may be used



## 6. SETTING PROFI

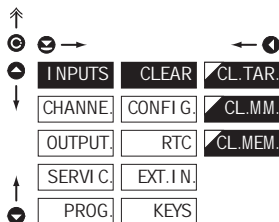
### 6.1 SETTING "PROFI" - INPUT



The primary instrument parameters are set in this menu

<b>CLEAR</b>	Resetting internal values
<b>CONFIG.</b>	Selection of measuring range and parameters
<b>RTC</b>	Setting date and time for option with RTC
<b>EXT.IN.</b>	Setting external inputs functions
<b>KEYS</b>	Assigning further functions to keys on the instrument

### 6.1.1 RESETTING INTERNAL VALUES



<b>CLEAR</b>	Resetting internal values
<b>CL.TAR.</b>	Tare resetting
<b>CL.MM.</b>	Resetting min/max value
<b>CL.MEM.</b>	Resetting the instrument memory

- resetting memory for the storage of minimum and maximum value achieved during measurement
- resetting memory with data measured in the "RTC" mode



## 6.1.2a SELECTION OF MEASURING RATE

↑

⊖ ⊕ →

← ⊖

INPUTS	CLEAR	READ/S	40.0	<b>DEF</b>
CHANNE.	CONFI.G.	TYPE	20.0	
OUTPUT.	RTC	MODE	10.0	
SERVI.C.	EXT.I.N.	CONECT.	5.0	
PROG.	KEYS	[C.J.TEM.]	2.0	
		[AD.RES.]	1.0	
		[LEADS]	05	
			02	
			01	

↑

⊖

**READ/S** Selection of measuring rate

40.0	40,0 measurements/s
20.0	20,0 measurements/s
10.0	10,0 measurements/s
5.0	5,0 measurements/s
2.0	2,0 measurements/s
1.0	1,0 measurement/s
0.5	0,5 measurements/s
0.2	0,2 measurements/s
0.1	0,1 measurements/s

## 6.1.2b SELECTION OF „INSTRUMENT“ TYPE

↑

⊖ ⊕ →

← ⊖

INPUTS	CLEAR	READ/S	DC	<b>DEF</b>
CHANNE.	CONFI.G.	TYPE	PM	
OUTPUT.	RTC	MODE	OHM	
SERVI.C.	EXT.I.N.	CONECT.	RTD-Pt	
PROG.	KEYS	[C.J.TEM.]	RTD-Ni	
		[AD.RES.]	TC	
		[LEADS]	DU	
			RTD-Cu	

↑

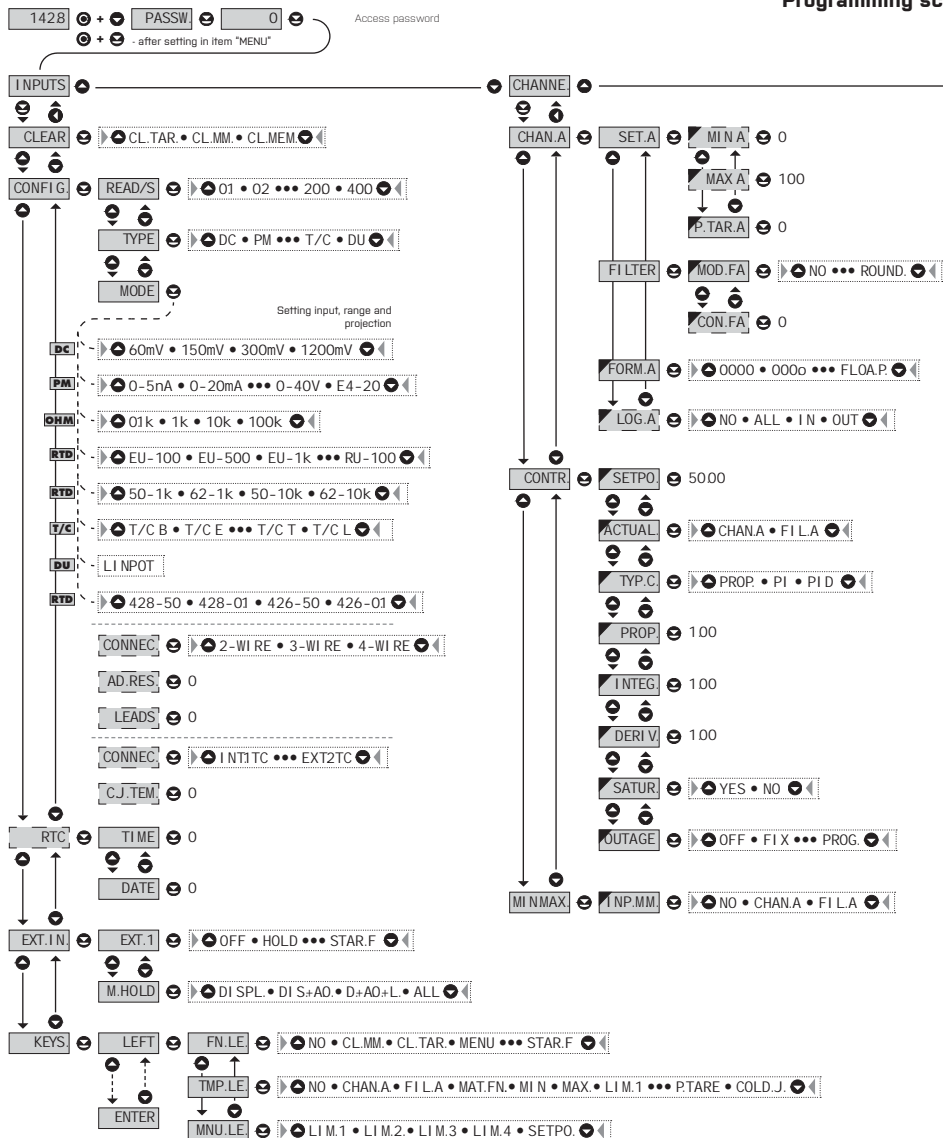
⊖

**TYPE** Selection of „instrument“ type

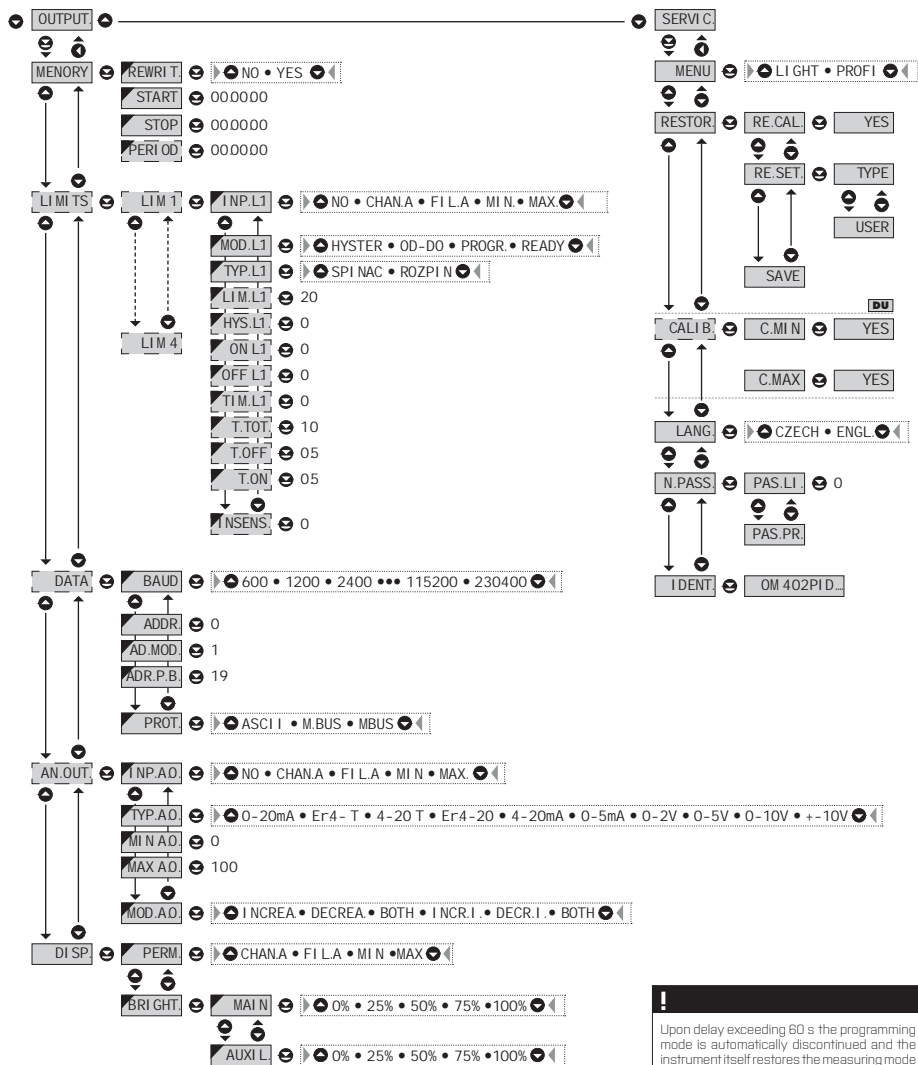
- selection of particular type of "instrument" is bound to relevant dynamic items

DC	DC voltmeter
PM	Process monitor
OHM	Ohmmeter
RTD-Pt	Thermometer for Pt xxxx
RTD-Ni	Thermometer for Ni xxxx
TC	Thermometer pro thermocouples
DU	Display for linear potentiometers
RTD-Cu	Thermometer for Cu xxx

## 6. SETTING PROFI



## HOME PROFI MENU



**!** Upon delay exceeding 60 s the programming mode is automatically discontinued and the instrument itself restores the measuring mode

## 6. SETTING PROFI

### 6.1.2c SELECTION OF MEASURING RANGE

↑  
 Ⓢ →  
 Ⓢ ↓

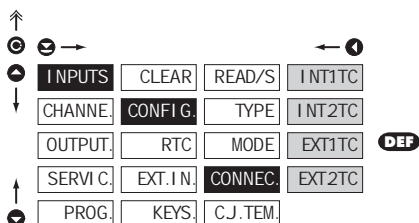
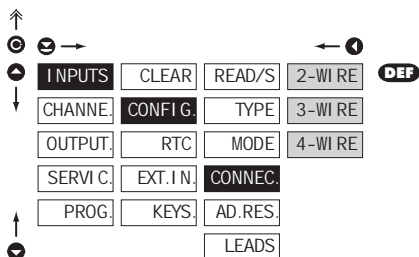
INPUTS	CLEAR	READ/S	DC 60mV	OHM 100 R	DEF
CHANNE.	CONF I.G.	TYPE	150mV	1 k	
OUTPUT	RTC	MODE	300mV	10 k	
SERVIC.	EXT.I N	CONNEC.	1200mV	100 k	
PROG.	KEYS	[C.J.TEM.]			
		[AD.RES.]		PM 0-5mA	
		[LEADS]		0-20mA	
		DEF	RTD-Pt	DEF	
			EU-100	4-20mA	
			EU-500	0-2 V	
			EU-1k0	0-5 V	
			US-100	0-10 V	
			RJ-50	0-40 V	
			RU-100	Er4-20	
			RTD-Cu	T/C	
		DEF	428-50	T/C B	
			428-01	T/C E	
			426-50	T/C J	
			426-01	T/C K	DEF
			RTD-Ni	T/C N	
		DEF	50-1k	T/C R	
			62-1k	T/C S	
			50-10k	T/C T	
			62-10k	T/C L	
			DU		
		DEF	LI NPOT.		

↑  
 Ⓢ ↓

MODE	Selection of the instrument measuring range	
DC	Menu	Measuring range
	60 mV	±60 mV
	150 mV	±150 mV
	300 mV	±300 mV
	1200mV	±1.2 V
PM	Menu	Measuring range
	0-5mA	0..5 mA
	0-20mA	0..20 mA
	4-20mA	4..20 mA
	0-2 V	±2 V
	0-5 V	±5 V
	0-10 V	±10 V
0-40 V	±40 V	
Er4-20	4..20 mA, with error statement of „underfl ow“ upon signal smaller than 3.36 mA	
OHM	Menu	Measuring range
	100 R	0..100 Ω
	1 k	0..1 kΩ
	10 k	0..10 kΩ
100 k	0..100 kΩ	
RTD-PT	Menu	Measuring range
	EU-100	Pt 100 [3 850 ppm/°C]
	EU-500	Pt 500 [3 850 ppm/°C]
	EU-1k0	Pt 1000 [3 850 ppm/°C]
	US-100	Pt 100 [3 920 ppm/°C]
	RJ-50	Pt 50 [3 920 ppm/°C]
RJ-100	Pt 100 [3 910 ppm/°C]	
RTD-NI	Menu	Measuring range
	5-0-1k	Ni 1 000 [5 000 ppm/°C]
	6-2-1k	Ni 1 000 [6 180 ppm/°C]
	5-0-10k	Ni 10 000 [5 000 ppm/°C]
6-2-10k	Ni 10 000 [6 180 ppm/°C]	
RTD-CU	Menu	Measuring range
	428-50	Cu 50 [4 280 ppm/°C]
	428-01	Cu 1 00 [4 280 ppm/°C]
	426-50	Cu 50 [4 260 ppm/°C]
	426-01	Cu 100 [4 260 ppm/°C]
T/C	Menu	Type of thermocouple
	T/C B	B
	T/C E	E
	T/C J	J
	T/C K	K
	T/C N	N
	T/C R	R
	T/C S	S
T/C T	T	
T/C L	L	

## 6.1.2d SELECTION OF TYPE OF SENSOR CONNECTION

RTD OHM T/C

**CONNECT.** Selection of type of sensor connection**RTD OHM**

2-WI RE 2-wire connection

3-WI RE 3-wire connection

4-WI RE 4-wire connection

**T/C**

INT1TC Measurement without reference thermocouple

- measuring cold junction at instrument brackets

INT2TC Measurement with reference thermocouple

- measuring cold junction at instrument brackets with anti-series connected reference thermocouple

EXT1TC Measurement without reference thermocouple

- the entire measuring set is working under invaried and constant temperature

EXT2TC Measurement with reference thermocouple

- when using compensation box

!

Method and procedure of setting the cold junctions is described in separate chapter on page 90

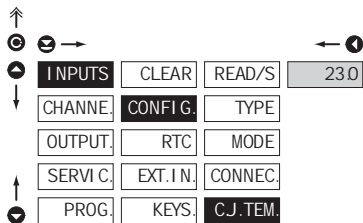
!

For thermocouple type 'B' the items **CONNEC.** and **C.J. TEM.** are not available

## 6. SETTING PROFI

### 6.1.2e SETTING TEMPERATURE OF COLD JUNCTION

**T/C**

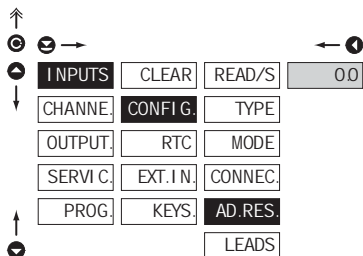


#### C.J. TEM. Setting temperature of cold junction

- range 0...99°C with compensation box
- **DEF** = 23°C

### 6.1.2f ZERO OFFSET OF THE MEASUREMENT RANGE

**RTD OHM**

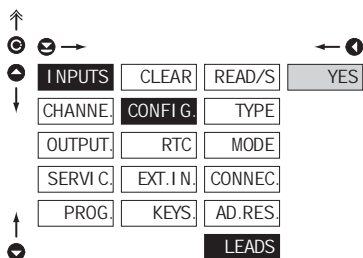


#### AD.RES. Offset of the beginning of the measuring range

- in cases when it is necessary to offset the beginning of the range by certain value, e.g. while using sensor in measuring head
- entered directly in Ohm (0...9999)
- **DEF** = 0

### 6.1.2g COMPENSATION OF 2-WIRE CONDUCT

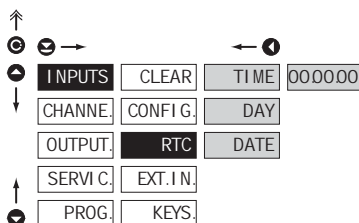
**RTD OHM**



#### LEADS Compensation of 2-wire conduct

- for measurement accuracy it is necessary to perform compensation of conduct always in case of 2-wire connection
- prior confirmation of the displayed prompt 'YES' it is necessary to substitute the sensor at the end of the conduct by a short-circuit
- **DEF** = 0

## 6.1.3 SETTING THE REAL TIME CLOCK



## RTC Setting the real time clock (RTC)

TIME Time setting

- format 23.59.59

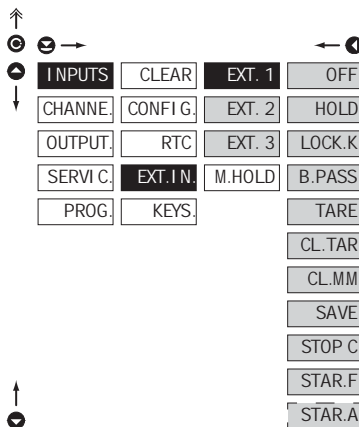
DAY Setting the day of the week

- format Dx (x = 1 - Monday ... 7 - Sunday)

DATE Date setting

- format DD.MM.RR

## 6.1.4a EXTERNAL INPUT FUNCTION SELECTION



## EXT. IN. External input function selection

OFF Input is off

HOLD Activation of HOLD

LOCK K. Locking keys on the instrument

B. PASS. Activation of locking access into programming menu LIGHT/PROFI

TARE Tare activation

CL. TAR. Tare resetting

CL. MM. Resetting min/max value

SAVE Activation of measured data record in instrument memory

- switching on an external input saves the requested value into the memory

STOP C. End of control process

STAR.F. Launch of control process to fixed input value

STAR.A. Launch of control process to input "Setpoint"

- **DEF** EXT. 1 > HOLD- **DEF** EXT. 2 > LOCK. K.- **DEF** EXT. 3 > TARE

**!**

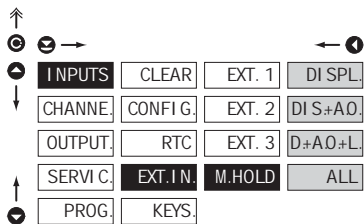
A start of the program can be executed simultaneously with the function entered here, see chapter 6.5

**\***

Procedure identical for EXT. 2 and EXT. 3

## 6. SETTING PROFI

### 6.1.4b SELECTION OF FUNCTION "HOLD"



#### M.HOLD Selection of function "HOLD"

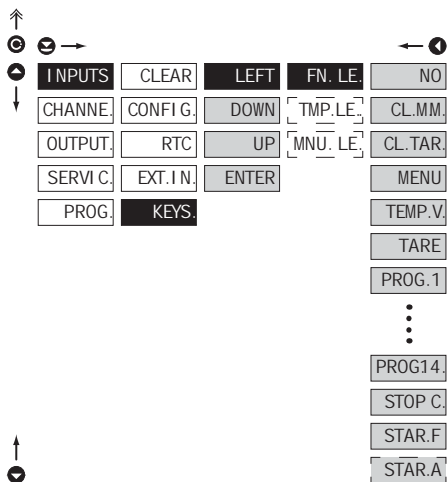
DI.S.P.L. "HOLD" locks only the value displayed

DI S+A.O. "HOLD" locks the value displayed and on AD

D+A.O.+L. "HOLD" locks the value displayed, on AD and limit evaluation

ALL "HOLD" locks the entire instrument

### 6.1.5a OPTIONAL ACCESSORY FUNCTIONS OF THE KEYS



#### FN. LE. Assigning further functions to instrument keys

- „FN. LE.“ > executive functions

NO Key has no further function

CL.MM. Resetting min/max value

CL.TAR. Tare resetting

MENU Direct access into menu on selected item

- after confirmation of this selection the "MNU. LE." item is displayed on superior menu level, where required selection is performed

TEMP. V. Temporary projection of selected values

- after confirmation of this selection the item "TMP. LE." is displayed on superior menu level, where required selection is performed

TARE Tare function activation

PROG.- Start of program

- selecting from programs 1..14

STOP C. End of control process

STAR.F Launch of control process to fixed input value

STAR.A Launch of control process to input "Setpoint"



A start of the program can be executed simultaneously with the function entered here, see chapter 6.5



Setting is identical for LEFT, DOWN, UP and ENTER



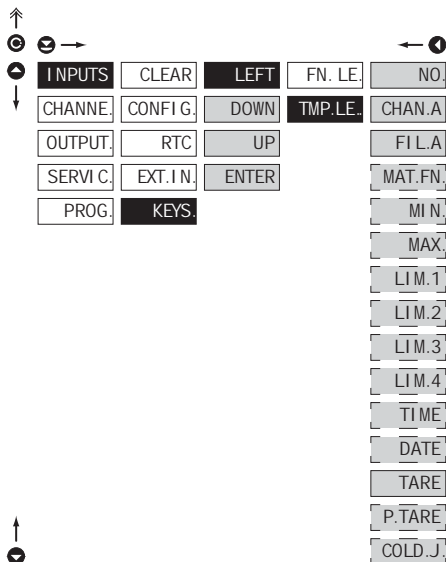
Reset values of the control keys **DEF.**

LEFT Show Tare  
UP Show Max. value  
DOWN Show Min. value  
ENTER w/o function



## 6.1.5b

## OPTIONAL ACCESSORY FUNCTIONS OF THE KEYS - TEMPORARY PROJECTION

**TMP. LE.** Temporary projection of selected item

- „TMP. LE.“ > temporary projection of selected values
- "Temporary" projection of selected value is displayed for the time of keystroke
- "Temporary" projection may be switched to permanent by pressing **C** + "Selected key", this holds until the stroke of any key

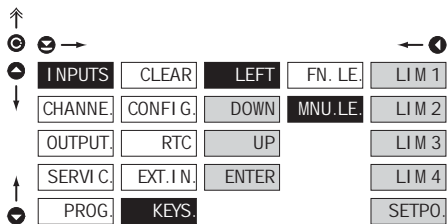
NO	Temporary projection is off
CHAN.A	Temporary projection of "Channel A" value
FI L A	Temporary projection of "Channel A" value after processing digital filters
MAT.FN.	Temporary projection of "Mathematic functions" value
MI N	Temporary projection of "Min. value"
MAX	Temporary projection of "Max. value"
LIM.1	Temporary projection of "Limit 1" value
LIM.2	Temporary projection of "Limit 2" value
LIM.3	Temporary projection of "Limit 3" value
LIM.4	Temporary projection of "Limit 4" value
TIME	Temporary projection of "TIME" value
DATE	Temporary projection of "DATE" value
TARE	Temporary projection of "TARE" value
P.TARE	Temporary projection of "P. TARE" value
COLD.J.	Temporary projection of "CJC" value

**!**  
Setting is identical for LEFT, DOWN, UP and ENTER

## 6. SETTING PROFI

6.1.5c

OPTIONAL ACCESSORY FUNCTIONS OF THE KEYS - DIRECT ACCESS TO ITEM



**MNU. LE.** Assigning access to selected menu item

**LIM 1** Direct access to item "LIM 1"

**LIM 2** Direct access to item "LIM 2"

**LIM 3** Direct access to item "LIM 3"

**LIM 4** Direct access to item "LIM 4"

**SETPO.** Direct access to item "SETPO."

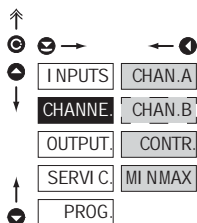


Setting is identical for **LEFT**, **DOWN**, **UP** and **ENTER**



## 6. SETTING PROFI

### 6.2 SETTING "PROFI" - CHANNELS

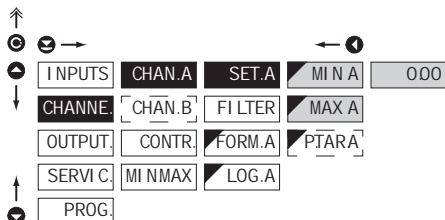


The primary instrument parameters are set in this menu

CHAN. A	Setting parameters of measuring "Channel A"
CHAN. B	Setting parameters of measuring inputs „Setpoint"
CONTR.	Setting of PID control parameters
MI NMAX	Selection of access and evaluation of Min/max value

### 6.2.1a DISPLAY PROJECTION

DC PM DU OHM



#### SET. A Setting display projection

**MI N A** Setting display projection for minimum value of input signal

- range of the setting: -99999...999999

- **DEF** = 0.0

**MAX A** Setting display projection for maximum value of input signal

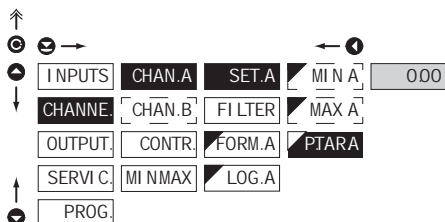
- range of the setting: -99999...999999

- **DEF** = 100.0



Setting is identical for CHAN. A and CHAN. B

### 6.2.1b SETTING FIXED TARE



#### P. TAR. A Setting "Fixed tare" value

- setting is designed for the event when it is necessary to firmly shift the beginning of the range by known size

- when setting [P. TAR. A ≠ 0] is in effect, display does not show the "T" symbol

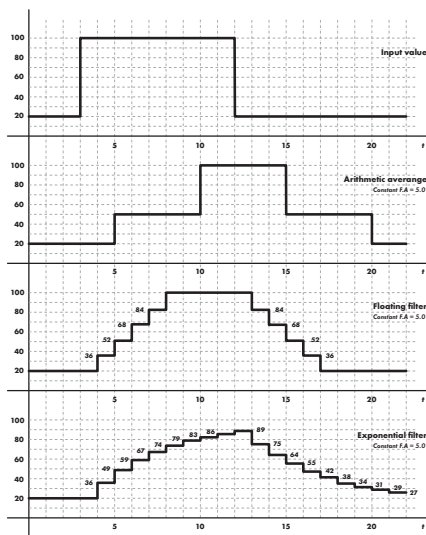
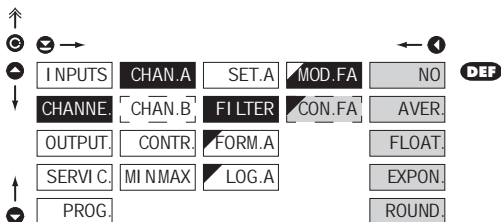
- range of the setting: -99999...999999

- **DEF** = 0



Setting is identical for CHAN. A and CHAN. B

## 6.2.1c DIGITAL FILTERS

**MOD. FA** Selection of digital filters

- at times it is useful for better user projection of data on display to modify it mathematically and properly, wherefore the following filters may be used

NO Filters are off

AVER. Measured data average

- arithmetic average from given number [CON. FA] of measured values
- range 2..100

FLOAT. Selection of floating filter

- floating arithmetic average from given number [CON. FA] of measured data and updates with each measured value
- range 2..30

EXPON. Selection of exponential filter

- integration filter of first prvnho grade with time constant [CON. FA] measurement
- range 2..100

ROUND Measured value rounding

- is entered by any number, which determines the projection step [e.g. „CON. FA“ = 2.5 > display 0, 2.5, 5,...]

**CON. FA** Setting constants

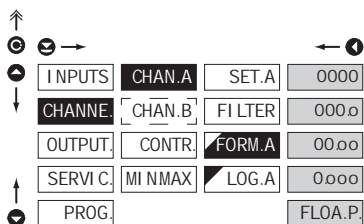
- this menu item is always displayed after selection of particular type of filter

DEF = 2

! Setting is identical for CHAN. A and CHAN. B

## 6. SETTING PROFI

### 6.2.1d PROJECTION FORMAT - POSITIONING OF DECIMAL POINT



#### FORM.A Selection of decimal point

- the instrument allows for classic projection of a number with positioning of the DP as well as projection with floating DP, allowing to display a number in its most exact form „FLOA. P.“

0000 Setting DP - XXXX

**DEF** > **T/C** **RTD**  
000.0 Setting DP - XXX.x

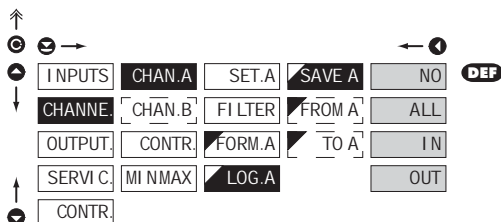
**DEF** > **DC** **PM** **DU** **OHM**

00.00 Setting DP - XX.xx

0.000 Setting DP - X.xxx

FLOA. P. Floating DP

### 6.2.1e SELECTION OF STORING DATA INTO INSTRUMENT MEMORY



#### LOG.A Selection of storing data into instrument memory

- by selection in this item you allow to register values into instrument memory
- another setting in item "OUTPUT. > MEMORY"

NO Measured data is not stored

ALL Measured data is stored in memory

IN Only data measured within the set interval is stored in memory

OUT Only data measured outside the set interval is stored in memory

**FROM A** Setting the initial interval value

- setting range: -99999...999999

**TO A** Setting the final interval value

- setting range: -99999...999999

## 6.2.2a SETTING OF REQUESTED VALUE

I INPUTS	CHAN. A	SETPO.	50.00	DEF
CHANNE.	CHAN. B	ACTUAL		
OUTPUT	CONTR.	TYP. C		
SERVI. C.	MI NMAX	PROP.		
PROG.		INTEG.		
		DERI V.		
		SATUR.		
		OUTAGE		

## SETPO. Setting of requested value

- setting range: -99999...999999
- **DEF** = 50.00

## 6.2.2b SELECTION OF REAL VALUE INPUT

I INPUTS	CHAN. A	SETPO.	CHAN. A	
CHANNE.	CHAN. B	ACTUAL	FIL A	DEF
OUTPUT	CONTR.	TYP. C		
SERVI. C.	MI NMAX	PROP.		
PROG.		INTEG.		
		DERI V.		
		SATUR.		
		OUTAGE		

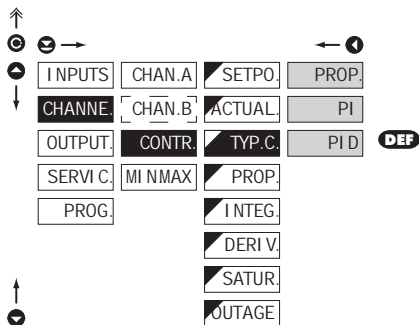
## ACTUAL. Selection of real value input

- selection of input, from which the real value will be evaluated

## 6. SETTING PROFI

6.2.2c

SELECTING A TYPE OF CONTROL



### TYP. C. Selecting a type of control

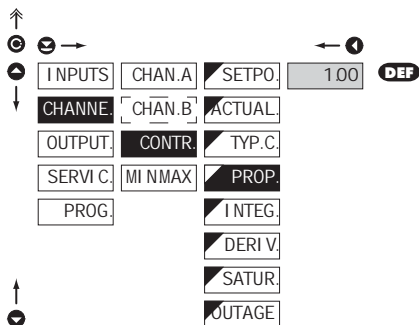
PROP. Proportional control

PI Proportional - Integral control

PI D Proportional - Integral - Derivative control

6.2.2d

SETTING OF PROPORTIONAL CONSTANT



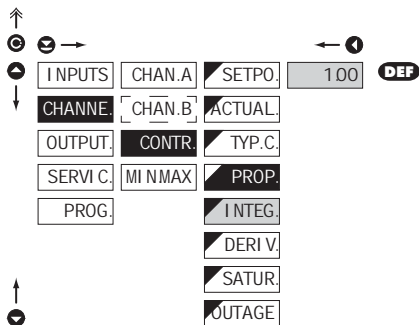
### PROP. Setting of proportional constant

- setting range: 0...999999

- DEF = 1.00



## 6.2.2a SETTING OF PROPORTIONAL - INTEGRAL CONSTANT

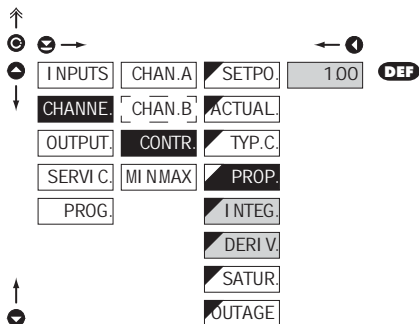
**PROP.** Setting of proportional constant

- setting range: 0..999999
- **DEF** = 1.00

**I INTEG.** Setting of integral constant

- setting range: 0.00001..999999
- **DEF** = 1.00

## 6.2.2f SETTING OF PROPORTIONAL - INTEGRAL - DERIVATIVE - CONSTANT

**PROP.** Setting of proportional constant

- setting range: 0..999999
- **DEF** = 1.00

**I INTEG.** Setting of integral constant

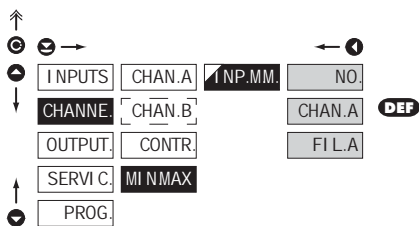
- setting range: 0.00001..999999
- **DEF** = 1.00

**DERI V.** Setting of derivative constant

- setting range: 0..999999
- **DEF** = 1.00



## 6.2.3 SELECTION OF EVALUATION OF MIN/MAX VALUE

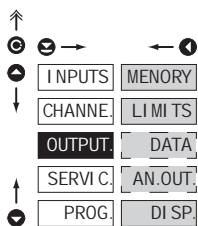

**NP.MM.** Selection of evaluation of min/max value

- selection of value from which the min/max value will be calculated

NO	Evaluation of min/max value is off
CHAN.A	From "Channel A"
FI L.A	From "Channel A" after digital filters processing

## 6. SETTING PROFI

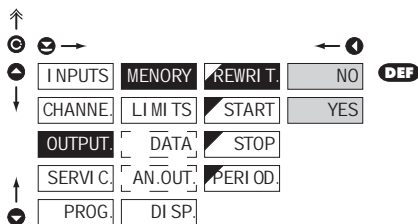
### 6.3 SETTING „PROFI“ - OUTPUTS



In this menu it is possible to set parameters of the instrument output signals

<b>M E M O R Y</b>	Setting data logging into memory
<b>L I M I T S</b>	Setting type and parameters of limits
<b>D A T A</b>	Setting type and parameters of data output
<b>A N _ O U T</b>	Setting type and parameters of analog output
<b>D I S P</b>	Setting display projection and brightness

#### 6.3.1a SELECTION OF MODE OF DATA LOGGING INTO INSTRUMENT MEMORY

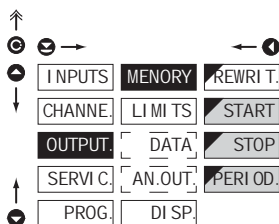


**R E W R I T E** Selection of the mode of data logging

- selection of the mode in the event of full instrument memory

<b>N O</b>	Rewriting values prohibited
<b>Y E S</b>	Rewriting values permitted, the oldest get rewritten by the latest

## 6.3.1b SETTING DATA LOGGING INTO INSTRUMENT MEMORY - RTC

**RTC**

The lowest recording rate possible is once a day, the highest is every second. Under exceptional circumstances it is possible to set the rate to 8 times per second by entering the recording period as 00:00:00. However, this mode is not recommended due to the memory overload. Recordings are realised in a timeframe of one day and are repeated periodically every following day. Recordings can take place either inside or outside of selected time intervals. The duration of re-writing can be determined by the number of channels recorded as well as by the recording rate.

**START** Start of data logging into instrument memory

- time format HH:MM:SS

**STOP** Stop data logging into instrument memory

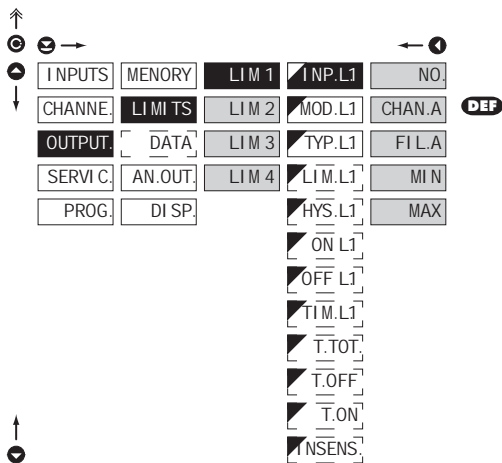
- time format HH:MM:SS

**P E R I O D .** Period of data logging into instrument memory

- determines the period in which values will be logged in an interval delimited by the time set under items **START** and **STOP**
- time format HH:MM:SS
- records are made on a daily basis in selected interval and period
- item not displayed if "SAVE" is selected in menu (INPUT > EXT. IN.)



## 6.3.2a SELECTION OF INPUT FOR LIMITS EVALUATION

**INP.L1** Selection evaluation of limits

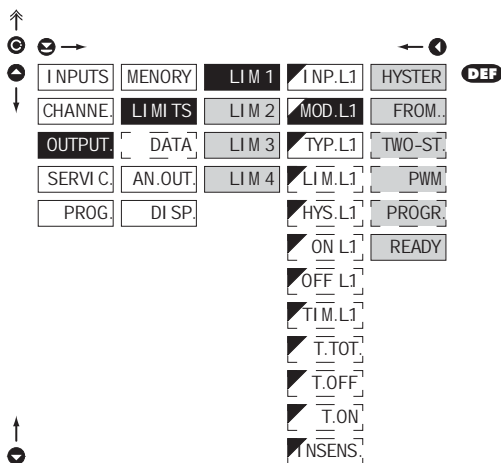
- selection of value from which the limit will be evaluated

- NO** Limit evaluation is off
- CHAN.A** Limit evaluation from "Channel A"
- FIL.A** Limit evaluation from "Channel A" after digital filters processing
- MAT.FN.** Limit evaluation from "Mathematic functions"
- MIN** Limit evaluation from "Min. value"
- MAX** Limit evaluation from "Max. value"



Setting is identical for LIM 1, LIM 2, LIM 3 and LIM 4

## 6.3.2b SELECTION OF TYPE OF LIMIT



## MOD.L1 Selection the type of limit

**HYSTER** Limit is in mode "Limit, hysteresis, delay"

- for this mode the parameters of "LIM.L1" are set, at which the limit will shall react, "HYS.L1" the hysteresis range around the limit (LIM  $\pm 1/2$  HYS) and time "TIM.L1" determining the delay of relay switch-on

**FROM..** Frame limit

- for this mode the parameters are set for interval "ON.L1" the relay switch-on and "OFF.L1" the relay switch-off

**TWO-ST..** Dvoustavový výstup (Only LIM 3 and LIM 4)

- if deviation is negative (INCREASE), L3 switches on.
- if deviation is positive, (DECREASE) L4 switches on

**PWM** Pulse width modulation (Only LIM 3 and LIM 4)

- if deviation is negative (INCREASE), L3 switches on
- if deviation is positive, (DECREASE) L4 switches on

**PROGR.** indicates the running of the program (Only LIM 2)

- relay is activated permanently after the completion of the program if the time is set to "0", otherwise it is activated for a period specified in "TIM.L2"

**READY** Behavior of relay when the requested value is reached

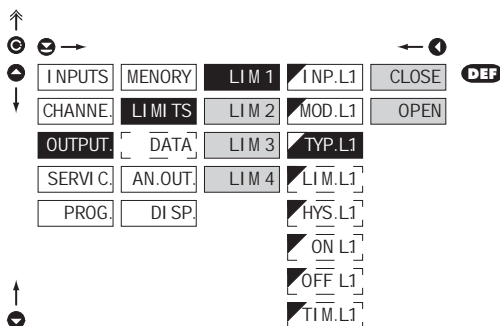
- (Only Lim 1)
- relay is engaged when the requested value is reached for the first time, it disengages when the requested value changes
  - relay is activated permanently after reaching the requested value if the time is set to "0", otherwise it is activated for a period specified in "TIM.L1"



Setting is identical for LIM 1, LIM 2, LIM 3 and LIM 4



## 6.3.2c SELECTION OF TYPE OF OUTPUT



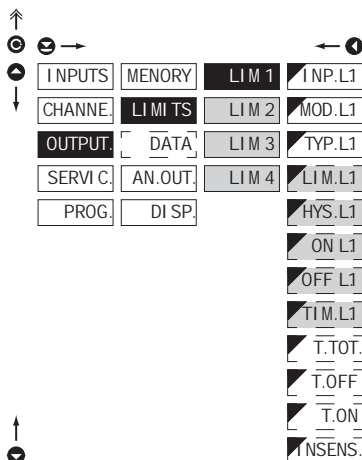
## TYP.L1 Selection of type of output

**CLOSE** Output switches on when condition is met

**OPEN** Output switches off when condition is met

! Setting is identical for LIM 1, LIM 2, LIM 3 and LIM 4

## 6.3.2d SETTING VALUES FOR LIMITS EVALUATION



## LIM.L1 Setting limit for switch-on

- for type "HYSTER"

## HYS.L1 Setting hysteresis

- for type "HYSTER"  
- indicates the range around the limit (in both directions, LIM. ±1/2 HYS.)

## ON L1 Setting the outset of the interval of limit switch-on

- for type "FROM."

## OFF L1 Setting the end of the interval of limit switch-on

- for type "FROM."

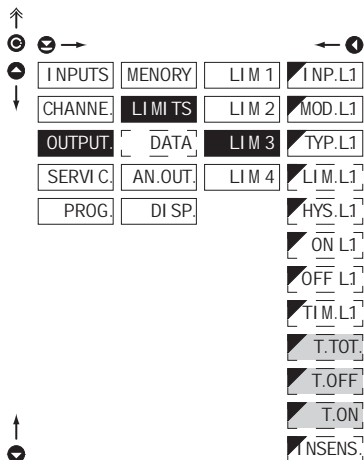
## TIM.L1 Nastavení časového sepnutí limity

- for type "HYSTER.", "PROG." and "READY"  
- setting within the range: ±0...99,9 s  
- only for type "HYSTER."  
- positive time > relay switches on after crossing the limit (LIM.L1) and the set time (TIM.L1)  
- negative time > relay switches off after crossing the limit (LIM.L1) and the set negative time (TIM.L1)

! Setting is identical for LIM 1, LIM 2, LIM 3 and LIM 4

## 6. SETTING PROFI

### 6.3.2d SETTING OF LIMIT 3 - OUTPUT, PWM



#### T.TOT. Period of PWM output

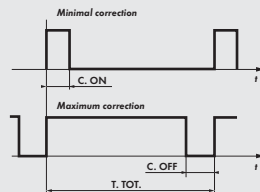
- setting in range: 1..99,9 s

#### T.OFF Minimum time of switch-off

- setting in range: 0..99,9 s

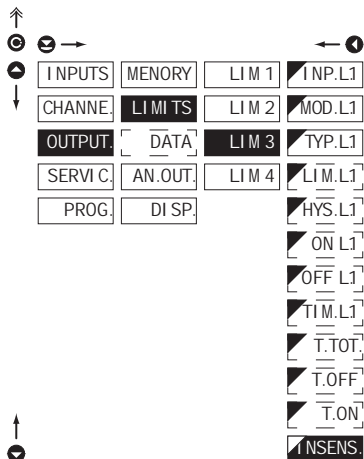
#### T.ON Maximum time of switch-on

- setting in range: 0..99,9 s



- if the calculated correction is smaller than the preset minimum, the relay remains in the off position. If it is greater than the preset maximum, relay remains in the on position

### 6.3.2e SETTING INSENSIVITY OF THE BISTABLE OUTPUT



#### INSENS. Setting insensitivity of the bistable output

- If the deviation from the controlled value is greater than the set insensitivity, relay 3 or 4 switches on

## 6.3.3a SELECTION OF DATA OUTPUT BAUD RATE

↑

←

↑	INPUTS	MENORY	BAUD	600
←	CHANNE.	LI MI TS	ADDR.	1200
↓	OUTPUT.	DATA	AD.MOD.	2400
	SERVI.C.	AN.OUT.	ADR.PB.	4800
	PROG.	DI SP.	PROT.	9600 <b>DEF</b>
				19200
				38400
				57600
				115200
				230400

↑

BAUD	Selection of data output baud rate
600	Rate - 600 Baud
1200	Rate - 1 200 Baud
2400	Rate - 2 400 Baud
4800	Rate - 4 800 Baud
9600	Rate - 9 600 Baud
19200	Rate - 19 200 Baud
38400	Rate - 38 400 Baud
57600	Rate - 57 600 Baud
115200	Rate - 115 200 Baud
230400	Rate - 230 400 Baud

## 6.3.3b SETTING INSTRUMENT ADDRESS

↑

←

↑	INPUTS	MENORY	BAUD	00
←	CHANNE.	LI MI TS	ADDR.	
↓	OUTPUT.	DATA	ADR.PB.	
	SERVI.C.	AN.OUT.	PROT.	
	PROG.	DI SP.		

↑

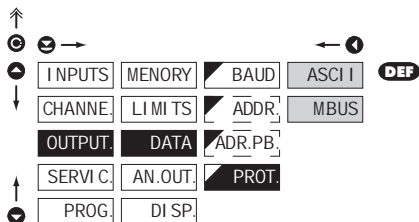
ADDR.	Setting instrument address
	- setting in range 0...31
<b>DEF</b>	= 00

ADR.PB.	Setting instrument address - PROFIBUS
	- setting in range 1...127
<b>DEF</b>	= 19

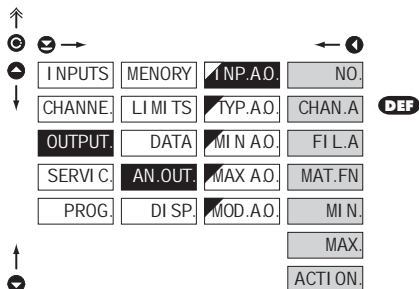
## 6. SETTING PROFI

### 6.3.3c SELECTION OF DATA OUTPUT PROTOCOL



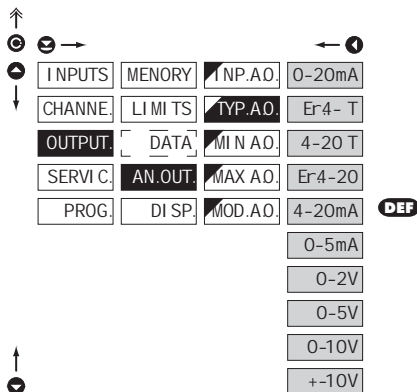
PROT.	Selection of the type of analog output
ASCI I	Data protocol ASCII
M.BUS	Data protocol DIN MessBus

### 6.3.4a SELECTION OF INPUT FOR ANALOG OUTPUT



I NP.A.O.	Selection evaluation analog output
NO	AD evaluation is off
CHAN.A	AD evaluation from "Channel A"
FI L.A	AD evaluation from "Channel A" after digital filters processing
MAT.FN.	AD evaluation from "Math. functions"
MI N	AD evaluation from "Min. value"
MAX	AD evaluation from "Max. value"
ACTION.	Analogue output is controlled by controller's output

## 6.3.4b SELECTION OF THE TYPE OF ANALOG OUTPUT



## TYP. A.O. Selection of the type of analog output

0-20mA Type - 0...20 mA

Er4- T Type - 4...20 mA with indication

- with broken loop detection and indication of error statement (&lt; 3,6 mA)

4-20 T Type - 4...20 mA with indication

- with broken loop detection (&lt; 3,6 mA)

Er4-20 Type - 4...20 mA with indication

- with indic. of error statement (&lt; 3,6 mA)

4-20mA Type - 4...20 mA

0-5mA Type - 0...5 mA

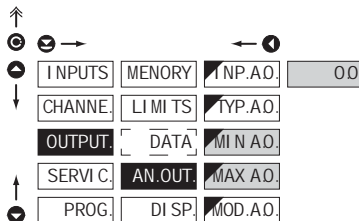
0-2V Type - 0...2 V

0-5V Type - 0...5 V

0-10V Type - 0...10 V

+10V Type - ±10 V

## 6.3.4c SETTING THE ANALOG OUTPUT RANGE



## AN.OUT. Setting the analog output range

- analog output is isolated and its value corresponds with displayed data. It is fully programmable, i.e. it allows to assign the AO limit points to two arbitrary points of the entire measuring range

MI N A.O. Assigning the display value to the beginning of the AO range

- range of the setting: -99999...999999

- DEF = 0

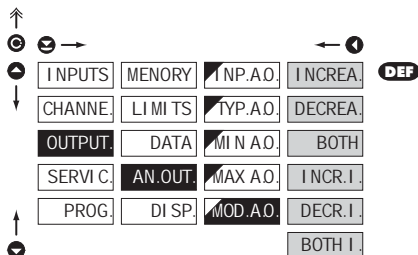
MAX A.O. Assigning the display value to the end of the AO range

- range of the setting: -99999...999999

- DEF = 100

## 6. SETTING PROFI

### 6.3.4d SETTING OF ANALOGUE OUTPUT MODE



#### MOD.A.O. Setting of analogue output mode

**I NCREA.** Signal for actuator, increases the controlled value

**DECREA.** Signal for actuator, decreases the controlled value

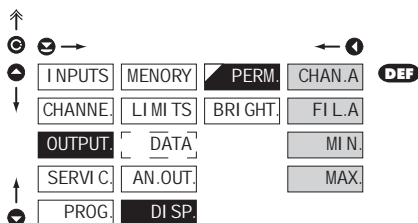
**BOTH** Signal for actuator, both increases and decreases the controlled value. Range with zero in the middle

**I NCR.I.** Signal for actuator, increases the controlled value, inverted output - maximum value for minimal action

**DECR.I.** Signal for actuator, decreases the controlled value, inverted output - maximum value for minimal action

**BOTH I.** Signal for actuator, both increases and decreases the controlled value, inverted range with zero in the middle

### 6.3.5a SELECTION OF INPUT FOR DISPLAY PROJECTION



#### PERM. Selection display projection

- selection of value which will be shown on the instrument display

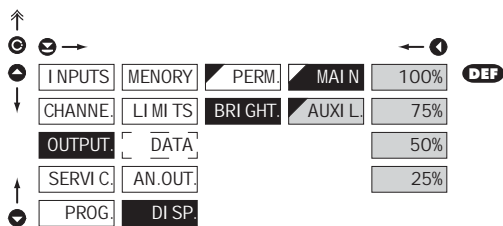
**CHAN.A** Projection of values from "Channel A"

**FI L.A** Projection of values from "Channel A" after digital filters processing

**MI N** Projection of values from "Min. value"

**MAX** Projection of values from "Max. value"

## 6.3.5b SELECTION OF DISPLAY BRIGHTNESS

**BRI GHT** Selection of display brightness

- by selecting display brightness we may appropriately react to light conditions in place of instrument location

**MAI N** Selection of the larger display brightness

- red LED

**AUXI L.** Selection of the two small displays' brightness

- green LED

25% Display brightness - 25%

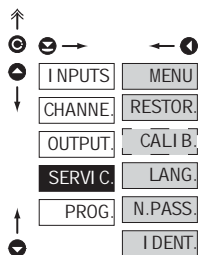
50% Display brightness - 50%

75% Display brightness - 75%

100% Display brightness - 100%

## 6. SETTING PROFI

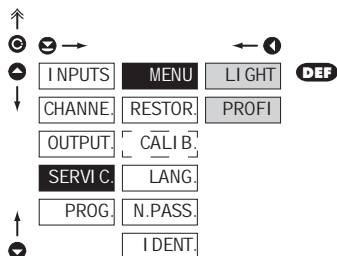
### 6.4 SETTING "PROFI" - SERVICE



The instrument service functions are set in this menu

<b>MENU</b>	Selection of menu type LIGHT/PROFI
<b>RESTOR.</b>	Restore instrument manufacture setting and calibration
<b>CALI B.</b>	Input range calibration for „DU“ version
<b>LANG.</b>	Language version of instrument menu
<b>N.PASS.</b>	Setting new access password
<b>I DENT.</b>	Instru

#### 6.4.1 SELECTION OF TYPE OF PROGRAMMING MENU



#### **MENU** Selection of menu type - LIGHT/PROFI

- enables setting the menu complexity according to user needs and skills

#### **LI GHT** Active LIGHT menu

- simple programming menu, contains only items necessary for configuration and instrument setting
- linear menu > items one after another

#### **PROFI** Active PROFI menu

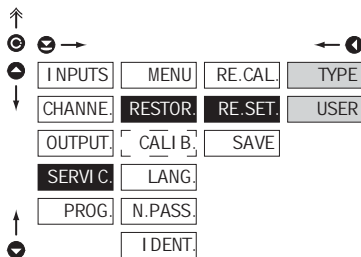
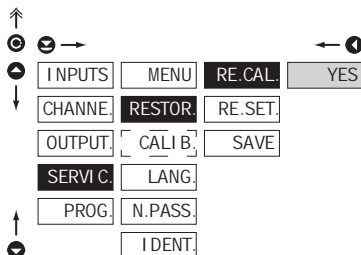
- complete programming menu for expert users
- free menu



Change of setting is valid upon next access into menu



## 6.4.2 RESTORATION OF MANUFACTURE SETTING

**RESTOR.** Restoration of manufacture setting

- in the event of error setting or calibration, manufacture setting may be restored

**RE.CAL.** Restoration of manufacture calibration of the instrument

- prior executing the changes you will be asked to confirm you selection ,YES'

**RE.SET.** Restoration of instrument manufacture setting**TYPE** Restoration of instrument manufacture setting

- generating the manufacture setting for currently selected type of instrument (items marked DEF)

**USER** Restoration of instrument user setting

- generating the instrument user setting, i.e. setting stored under SERVI./RESTOR./SAVE

**SAVE** Save instrument user setting

- storing the user setting allows the operator to restore it in future if needed



After restoration the instrument switches off for couple seconds

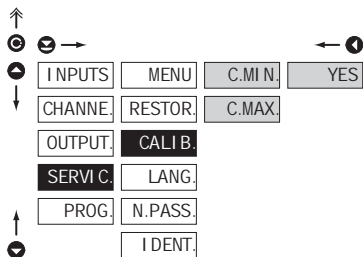
## JOBS PERFORMED

## RESTORE

JOBS PERFORMED	RESTORE	
	CALIBRATION	SETTING
cancel USER menu rights	✓	✓
deletes table of items order in USER - LIGHT menu	✓	✓
adds items from manufacture to LIGHT menu	✓	✓
deletes data stored in FLASH	✓	✓
cancel or linearization tables	✓	✓
clear tare	✓	✓
restore manufacture calibration	✓	✗
restore manufacture setting	✗	✓

## 6. SETTING PROFI

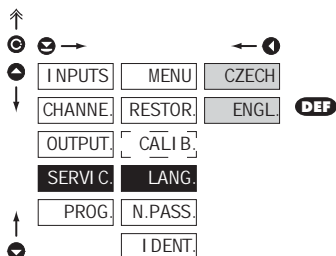
### 6.4.3 CALIBRATION - INPUT RANGE

**DU**

#### CALI B. Input range calibration

- when "C. MIN" is displayed, move the potentiometer traveller to the required minimum position and confirm by „Enter“, calibration is confirmed by "YES"
- when "C. MAX" is displayed, move the potentiometer traveller to required maximum position and confirm by „Enter“, calibration is confirmed by "YES"

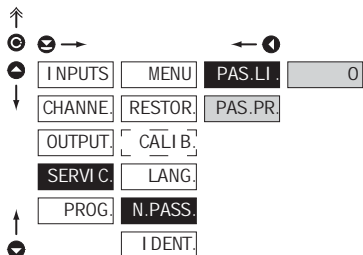
### 6.4.4 SELECTION OF INSTRUMENT MENU LANGUAGE VERSION



#### LANG. Selection of instrument menu language version

- CZECH** Instrument menu is in Czech
- ENGL.** Instrument menu is in English

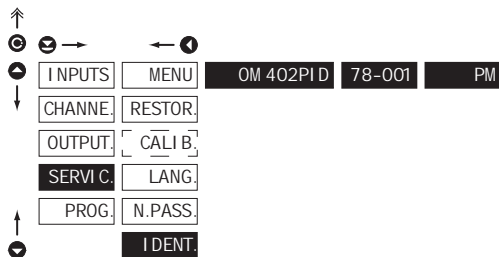
### 6.4.5 SETTING NEW ACCESS PASSWORD



#### N. PASS. Setting new password for access to LIGHT and PROFi menu

- this option allows to change the numeric code, which blocks the access into LIGHT and PROFi menu.
- numeric code range: 0...9999
- universal passwords in the event of loss:  
LIGHT Menu > „B177“  
PROFI Menu > „7915“

## 6.4.6 INSTRUMENT IDENTIFICATION

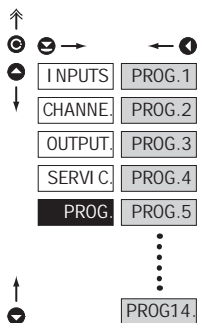
**I.DENT.** Projection of instrument SW version

- display shows type identification of the instrument, SW number, SW version and current input setting (Mode)
- if the SW version reads a letter on first position, it is a customer SW

	Pos.	Description
<b>I.DENT.</b>	1.	type of instrument
	2.	SW. number - version
	3.	the input type

## 6. SETTING PROFI

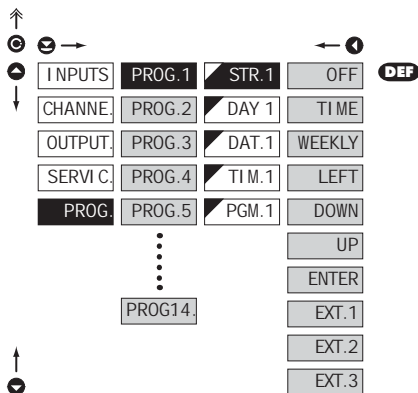
### 6.5 SETTING "PROFI" - PROGRAM



In this menu, programs for PID control are set. It is possible to set up to 14 different programs, each of which can have 64 steps. Programs can be stringed together.

**PROG.-** Program for controlling of the set value

### 6.5.1 PROGRAM LAUNCH



#### STR.1 Program launch

**OFF** Launch is disabled

- program can be launched by the instrument's front push button (selection **PROG.** see chapter 6.1.5a)

**TIME** Launch at a preset time

- program will be launched when date ["**DAT.1**"] and time ["**TIM.1**"] is reached.

**WEEKLY** Launch at a preset day and time

- program will be launched when date ["**DAY.1**"] and time ["**TIM.1**"] is reached
- [D.1 - Monday, ... D.7 - Sunday]

**LEFT** Program launch by an assigned push button

- this setting is identical for all push button (Enter, Down, Left, Enter)

**EXT.-** Program launch activated by an external contact closure

- this setting is identical for all external inputs [1..3]



If another function is assigned to either a front panel button or the external input, it will also be executed (chapter 6.1.5a/6.1.4a)

## 6.5.2 PROGRAM LAUNCH PARAMETERS

↑  
 Ⓞ → ☹ → ← Ⓚ  
 Ⓚ ↑  
 I INPUTS PROG. 1 STR. 1 D. 1 YES DEF  
 Ⓚ ↓  
 CHANNE. PROG. 2 DAY. 1 D. 2 NO  
 OUTPUT. PROG. 3 DAT. 1 D. 3  
 SERVI C. PROG. 4 TIM. 1 D. 4  
 PROG. PROG. 5 PGM. 1 D. 5  
 ⋮ D. 6  
 ⋮ D. 7  
 ↑  
 Ⓚ ↓  
 PROG14.

↑  
 Ⓞ → ☹ → ← Ⓚ  
 Ⓚ ↑  
 I INPUTS PROG. 1 STR. 1 000000  
 Ⓚ ↓  
 CHANNE. PROG. 2 DAY. 1  
 OUTPUT. PROG. 3 DAT. 1  
 SERVI C. PROG. 4 TIM. 1  
 PROG. PROG. 5 PGM. 1  
 ⋮  
 ↑  
 Ⓚ ↓  
 PROG14.

↑  
 Ⓞ → ☹ → ← Ⓚ  
 Ⓚ ↑  
 I INPUTS PROG. 1 STR. 1 000000  
 Ⓚ ↓  
 CHANNE. PROG. 2 DAY. 1  
 OUTPUT. PROG. 3 DAT. 1  
 SERVI C. PROG. 4 TIM. 1  
 PROG. PROG. 5 PGM. 1  
 ⋮  
 ↑  
 Ⓚ ↓  
 PROG14.

**DAY. 1** Selecting the day of the week when the program is to be launched

D. 1 Monday  
 D. 2 Tuesday  
 D. 3 Wednesday  
 D. 4 Thursday  
 D. 5 Friday  
 D. 6 Saturday  
 D. 7 Sunday

- after the selection is made and confirmed, in the next step there either "YES" or "NO" depending on the last setting. To change this, press either the UP or DOWN button and confirm by pressing ENTER. This will take you to the next day setting.

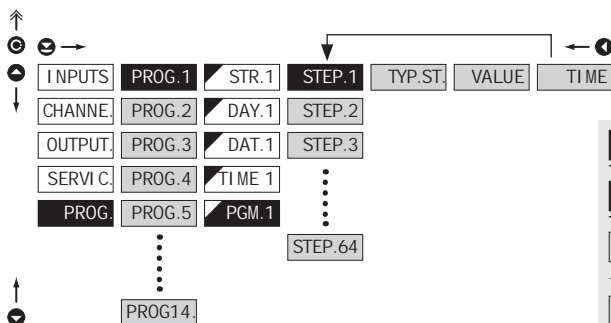
**DAT. 1** Setting the date when the program is to be launched

- setting in range: 01.01.00...31.12.99

**TIM. 1** Setting the time when the program is to be launched

- setting in range: 00.00.00...23.59.59

## 6.5.3 SETTING OF PROGRAMMING STEPS

**STEP. 1** Setting of step "1"**TYP. ST.** Selecting the type of the step

- OFF** Ending the control process
- without the setting of "VALUE" and "TIME"
- FIX** Switches over to the control to the set
- set value is set in menu CHANNE. > CONTR. > SETPO.
  - without the setting of "VALUE" and "TIME"
- JUMP** Rapid change
- set value is set under "VALUE" if it is not reached within "TIME" an error message "Err.P" is displayed.
- STEADY** Maintaining the value
- for the duration specified by "TIME" the output value is controlled to "VALUE"
- RAMP.** Value increasing over time
- value is corrected automatically so it reaches preset "VALUE" over "TIME"
- GO TO** Jump within program
- v menu "CAS" lze nastavit skok v programu na žádanou pozici Hodiny = číslo kroku, Minuty = číslo programu, Sekundy jsou bez významu
  - in menu "TIME" it is possible to set a jump in the program to desired position Hours=number of a step, minutes = number of a program, seconds have no significance
  - without the setting of "VALUE"

**DAT. 1** Setting the date when the program is to be launched

- setting in range: 01.01.00...31.12.99

**TIM. 1** Setting the time when the program is to be launched

- setting in range: 00.00.00...23.59.59





# SETTING USER


For user operation

Menu items are set by the user (Profi/Light) as per request

Access is not password protected

Optional menu structure either tree (PROFI) or linear (LIGHT)

## 7.0 SETTING ITEMS INTO "USER" MENU

- **USER** menu is designed for users who need to change only several items of the setting without the option to change the primary instrument setting (e.g. repeated change of limit setting)
- there are no items from manufacture permitted in **USER** menu
- on items indicated by inverse triangle  LIM 1
- setting may be performed in **LIGHT** or **PROFI** menu, with the **USER** menu then overtaking the given menu structure

### Setting

flashing legend - current setting is displayed



**NO**

item will not be displayed in USER menu

**YES**

item will be displayed in USER menu with editing option

**SHOW**

item will be solely displayed in USER menu



## Setting sequence of items in "USER" menu

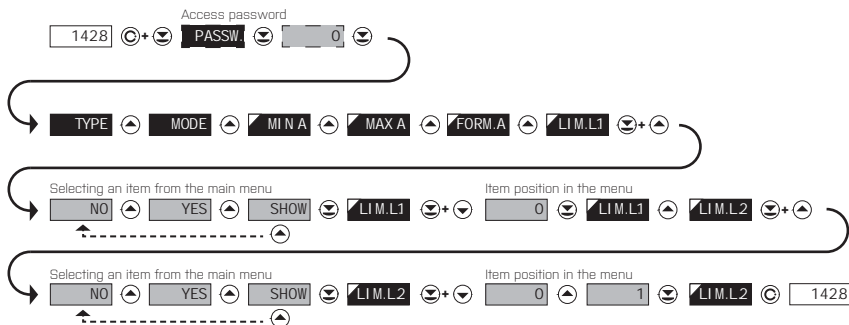
In compiling USER menu from active LIGHT menu the items (max. 10) may be assigned a sequence, in which they will be projected in the menu

setting projection sequence



## Example of ranking the order of menu items in the "USER" menu

In this example we want to have a direct access to menu items Limit 1 and Limit 2 (example show is for the Light menu, but can equally be used in the Profi menu).

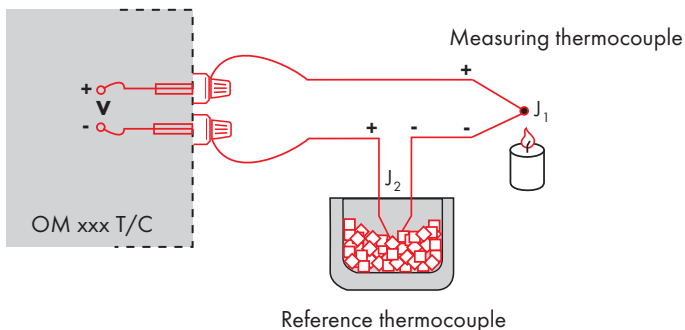


The result of this setting is that when the **Ⓢ** button is pressed, the display will read „LIM.L1“. By pressing **Ⓢ** button you confirm your selection and then you can set the desired limit value, or by pressing the **Ⓢ** button you can go to setting of „LIM.L2“ where you can proceed identically as with Limit one.

You can exit the setting by pressing the **Ⓢ** button by which you store the latest setting and pressing the **Ⓢ** button will take you back to the measuring mode

## 8. METHOD OF MEASURING THE CJC

Instrument with input for temperature measurement with thermocouple allows to set two types of measurement of cold junction.



### WITH REFERENCE THERMOCOUPLE

- a reference thermocouple may be located in the same place as the measuring instrument or in place with stable temperature/compensation box
- when measuring with reference thermocouple set **CONNECT** in the instrument menu to **INT2TC** or **EXT2TC**
- when using a thermostat (a compensation box or environment with constant temperature) set in the instrument menu **CJCTEM**, its temperature (applies for setting **CONNECT** to **EXT2TC**)
- if the reference thermocouple is located in the same environment as the measuring instrument then set in the instrument menu **CONNECT** to **INT2TC**. Based on this selection the measurement of the ambient temperature is performed by a sensor located in the instrument terminal board

### WITHOUT REFERENCE THERMOCOUPLE

- inaccuracy originating from the creation of dissimilar thermocouples on the transition point terminal/conductor of the thermocouple is not compensated for in the instrument
- when measuring without reference thermocouple set **CONNECT** in the instrument menu to **INT1TC** or **EXT1TC**
- when measuring temperature without reference thermocouple the error in measured data may be as much as 10°C (applies for setting **CONNECT** to **EXT1TC**)

ERROR	CAUSE	ELIMINATION
E.d.Un.	Number is too small (large negative) to be displayed	change DP setting, channel constant setting
E.d.Ow.	Number is too large to be displayed	change DP setting, channel constant setting
E.t.Un.	Number is outside the table range	increase table values, change input setting (channel constant setting)
E.t.Ow.	Number is outside the table range	increase table values, change input setting (channel constant setting)
E.I.Un.	Input quantity is smaller than permitted input quantity range	change input signal value or input (range) setting
E.I.Ow.	Input quantity is larger than permitted input quantity range	change input signal value or input (range) setting
E.Hw.	A part of the instrument does not work properly	send the instrument for repair
E.EE	Data in EEPROM corrupted	perform restoration of manufacture setting, upon repeated error statement send instrument for repair
E.SET.	Data in EEPROM outside the range	perform restoration of manufacture setting, upon repeated error statement send instrument for repair
E.CLR	Memory was empty (presetting carried out)	upon repeated error statement send instrument for repair, possible failure in calibration
E.OUT.	Analogue output current loop disconnected	check wire connection

## 10. DATA PROTOCOL



The instruments communicate via serial line RS232 or RS485. For communication they use the ASCII protocol. Communication runs in the following format:

ASCII: 8 bit, no parity, one stop bit

DIN MessBus: 7 bit, even parity, one stop bit

The transfer rate is adjustable in the instrument menu. The instrument address is set in the instrument menu in the range of 0 ÷ 31. The manufacture setting always presets the ASCII protocol, rate of 9600 Baud, address 00. The type of line used - RS232 / RS485 - is determined by an output board automatically identified by the instrument.

The commands are described in specifications you can find at [www.orbit.merret.eu](http://www.orbit.merret.eu) or SW OM Link.

### DETAILED DESCRIPTION OF COMMUNICATION VIA SERIAL LINE

EVENT	TYPE	PROTOCOL	TRANSMITTED DATA	
Data solicitation (PC)	232	ASCII	# A A <CR>	
		MessBus	No - data is transmitted permanently	
	485	ASCII	# A A <CR>	
		MessBus	<SADR> <ENQ>	
Data transmission (instrument)	232	ASCII	> D [D] [D] [D] [D] [D] [D] [D] [D] [D] [D] <CR>	
		MessBus	<STX> D [D] [D] [D] [D] [D] [D] [D] [D] [D] [D] <ETX> <BCC>	
	485	ASCII	> D [D] [D] [D] [D] [D] [D] [D] [D] [D] [D] <CR>	
		MessBus	<STX> D [D] [D] [D] [D] [D] [D] [D] [D] [D] [D] <ETX> <BCC>	
Confirmation of data acceptance (PC) - OK	485	MessBus	<DLE> 1	
Confirmation of data acceptance (PC) - Bad			<NAK>	
Sending address (PC) prior command			<EADR> <ENQ>	
Confirmation of address (instrument)			<SADR> <ENQ>	
Command transmission (PC)	232	ASCII	# A A N P [D] [D] [D] [D] [D] [D] [D] <CR>	
		MessBus	<STX> S N P [D] [D] [D] [D] [D] [D] [D] <ETX> <BCC>	
	485	ASCII	# A A N P [D] [D] [D] [D] [D] [D] [D] <CR>	
		MessBus	<STX> S N P [D] [D] [D] [D] [D] [D] [D] <ETX> <BCC>	
Command confirmation (instrument)	232	ASCII	OK	! A A <CR>
			Bad	? A A <CR>
		Messbus		No - data is transmitted permanently
		485	ASCII	OK
	Bad			? A A <CR>
	MessBus		OK	<DLE> 1
			Bad	<NAK>
	Instrument identification			# A A 1 Y <CR>
HW identification			# A A 1 Z <CR>	
One-time transmission			# A A 7 X <CR>	
Repeated transmission			# A A 8 X <CR>	

## LEGEND

SIGN	RANGE	DESCRIPTION
#	35 23 <sub>H</sub>	Command beginning
A A	0...31	Two characters of instrument address (sent in ASCII - tens and units, e.g. "01", "99" universal)
<CR>	13 00 <sub>H</sub>	Carriage return
<SP>	32 20 <sub>H</sub>	Space
N, P		Number and command - command code
D		Data - usually characters "0"... "9", "*", ".", ";", ":", "[]"; [D] - dp, and {} may prolong data
R	30 <sub>H</sub> ...3F <sub>H</sub>	Relay and tare status
!	33 21 <sub>H</sub>	Positive confirmation of command (ok)
?	63 3F <sub>H</sub>	Negative confirmation of command (point)
>	62 3E <sub>H</sub>	Beginning of transmitted data
<STX>	2 02 <sub>H</sub>	Beginning of text
<ETX>	3 03 <sub>H</sub>	End of text
<SADR>	adresa +60 <sub>H</sub>	Prompt to send from address
<EADR>	adresa +40 <sub>H</sub>	Prompt to accept command at address
<ENQ>	5 05 <sub>H</sub>	Terminate address
<DLE>1	16 49 10 <sub>H</sub> 31 <sub>H</sub>	Confirm correct statement
<NAK>	21 15 <sub>H</sub>	Confirm error statement
<BCC>		Check sum -XOR

## RELAY, TARE

SIGN	RELAY 1	RELAY 2	TARE	CHANGE RELAY 3/4
P	0	0	0	0
Q	1	0	0	0
R	0	1	0	0
S	1	1	0	0
T	0	0	1	0
U	1	0	1	0
V	0	1	1	0
W	1	1	1	0
p	0	0	0	1
q	1	0	0	1
r	0	1	0	1
s	1	1	0	1
t	0	0	1	1
u	1	0	1	1
v	0	1	1	1
w	1	1	1	1

Relay status is generated by command #AA6X <CR>.

The instrument immediately returns the value in the format >HH <CR>, where HH is value in HEX format and range 00<sub>H</sub>...FF<sub>H</sub>. The lowest bit stands for „Relay 1“, the highest for „Relay 8“

# 11. TECHNICAL DATA



## INPUT

range is adjustable

±60 mV	>100 MΩ	<b>DC</b>
±160 mV	>100 MΩ	Input U
±300 mV	>100 MΩ	Input U
±1200 mV	>100 MΩ	Input U

range is adjustable

0/4...20 mA	< 400 mV	<b>PM</b>
±2 V	1 MΩ	Input I
±5 V	1 MΩ	Input U
±10 V	1 MΩ	Input U
±40 V	1 MΩ	Input U

range is adjustable

0...100 Ω		<b>OHM</b>
0...1 kΩ		
0...10 kΩ		
0...100 kΩ		
Connection:	2, 3 or 4 wire	

Pt xxxx	-200°...850°C	<b>RTD</b>
Pt xxxx/3910 ppm	-200°...1100°C	
Ni xxxx	-50°...250°C	
Cu/4260 ppm	-50°...200°C	
Cu/4280 ppm	-200°...200°C	
Type Pt:	EU > 100/500/1 000 Ω, with 3 850 ppm/°C US > 100 Ω, with 3 920 ppm/°C RU > 50/100 Ω, with 3 910 ppm/°C	
Type Ni:	Ni 1 000/ Ni 10 000 with 5 000/6 180 ppm/°C	
Type Cu:	Cu 50/Cu 100 with 4 260/4 280 ppm/°C	
Connection:	2, 3 or 4 wire	

range is adjustable in configuration menu

Type:	J (Fe-CuNi)	-200°...900°C	<b>T/C</b>
	K (NiCr-Ni)	-200°...1 300°C	
	T (Cu-CuNi)	-200°...400°C	
	E (NiCr-CuNi)	-200°...690°C	
	B (PtRh30-PtRh6)	300°...1 820°C	
	S (PtRh10-Pt)	-50°...1 760°C	
	R (Pt13Rh-Pt)	-50°...1 740°C	
	N (Omega alloy)	-200°...1 300°C	
	L (Fe-CuNi)	-200°...900°C	

Voltage of lin. pot.

2.5 VDC/6 mA	<b>DU</b>
min. potentiometer resistance is 500 Ω	

## PROJECTION

Main display:	-999...9999, intensive red 14 seg. LED, digit height 14 mm
Auxiliary displays:	2x -999...9999, intensive green 7 seg. LED, digit height 9 mm upper display shows the number of program/step, lower display shows the requested
Signalling LED:	yellow [controls] - ,+*, -,*, ,3*, ,4* red [Alarm] - ,1*, ,2*, ,3*, ,4* green [Tare] - ,T*, ,t*
Decimal point:	adjustable - in menu
Brightness:	adjustable - in menu

## INSTRUMENT ACCURACY

TC:	50 ppm/°C	
Accuracy:	±0,1% of range + 1 digit	<b>RTD, T/C</b>
	±0,15% of range + 1 digit	<b>Above accuracies apply for projection 9999</b>
Resolution:	0,01°/0,1°/*	<b>RTD</b>
Rate:	0,1...40 measurements/s**	
Overload capacity:	10x (t < 100 ms), 2x (long-term)	
Linearisation:	by linear interpolation in 38 points - solely via DM Link	
Digital filters:	Averaging, Floating average, Exponential filter, Rounding	
Comp. of conduct:	max. 40 Ω/100 Ω	<b>RTD</b>
Comp. of cold junc.:	adjustable	<b>T/C</b>
Functions:	0°...99°C or automatic Tare - display resetting Hold - stop measuring [at contact] Lock - control key locking MM - min/max value Mathematic functions	
DM Link:	company communication interface for setting, operation and update of instrument SW	
Watch-dog:	reset after 400 ms	
Calibration:	at 25°C and 40% of r.h.	

## COMPARATOR

Type:	digital, adjustable in menu
Mode:	Hysteresis, From, Two-St., PWM, Progr., Ready
Limita:	-99999...999999
Hysteresis:	0...999999
Delay:	0...99,9 s
Outputs:	2x relays with switch-on contact [Form A] (230 VAC/30 VDC, 3 A)* 2x relays with switch-off contact [Form C] (250 VAC/50 VDC, 5 A)* or 2x SSR (250 VAC/ 1 A)*
Relay:	1/8 HP 277 VAC, 1/10 HP 125 V, Pilot Duty D300

\* values apply for resistance load

**DATA OUTPUTS**

Protocols:	ASCII, DIN MessBus, MODBUS, PROBUS
Data format:	8 bit + no parity + 1 stop bit (ASCII) 7 bit + even parity + 1 stop bit (MessBus)
Rate:	600...230 400 Baud 9 600 Baud...12 Mbaud (PROFIBUS)
RS 232:	isolated, two-way communication
RS 485:	isolated, two-way communication, addressing (max. 31 instruments)
PROFIBUS	Data protocol SIEMENS

**ANALOG OUTPUTS**

Type:	isolated, programmable with 16 bits Q/A converter, analog output corresponds with displayed data, type and range are adjustable
Non-linearity:	0,1% of range
TC:	15 ppm/°C
Rate:	response to change of value < 1 ms
Voltage:	0...2 V/5 V/10 V/±10 V
Current:	0...5/20 mA/4...20 mA - compensation of conduct to 500 Ω/12 V or 1 000 Ω/24 V

**MEASURED DATA RECORD**

Type RTC:	time-controlled logging of measured data into instrument memory, allows to log up to 250 000 values
Transmission:	via data output RS 232/485 or via DM Link

**EXCITATION**

Adjustable:	5...24 VDC/max. 1,2 W, isolated
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**POWER SUPPLY**

Options:	10...30 V AC/DC, max. 8 VA, PF ≥ 0,4, $I_{TRT} < 40 \text{ A/1 ms}$ , isolated - fuse inside [T 4000 mA]
	80...250 V AC/DC, max. 8 VA, PF ≥ 0,4, $I_{TRT} < 40 \text{ A/1 ms}$ , isolated - fuse inside [T 6300 mA]

**MECHANIC PROPERTIES**

Material:	Noryl GFN2 SE1, incombustible UL 94 V-1
Dimensions:	96 x 48 x 120 mm
Panel cut-out:	90,5 x 45 mm

**OPERATING CONDITIONS**

Connection:	connector terminal board, conductor cross-section <1,5 mm <sup>2</sup> / <2,5 mm <sup>2</sup>
Stabilisation period:	within 15 minutes after switch-on
Working temp.:	-20°...60°C
Storage temp.:	-20°...85°C
Cover:	IP64 (front panel only)
Construction:	safety class I
Dielectric strength:	4 kVAC after 1 min between supply and input 4 kVAC after 1 min between supply and data/ analog output 4 kVAC after 1 min between supply and relay output 2,5 kVAC after 1 min between supply and data/ analog output
Overvoltage cat.:	EN 61010-1, A2
Insulation resist.:	for pollution degree II, measurement cat. III instrum.power supply > 670 V [PI], 300 V [DI] Input/output > 300 V [PI], 150 [DI]
EMC:	EN 61326-1
Seismic resistance:	IEC 980: 1993, par. 6

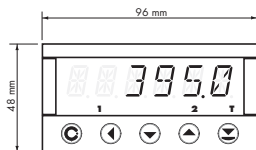
\*\*Table of rate of measurement in relation to number of inputs

Channels/Rate	40	20	10	5	2	1	0,5	0,2	0,1
No. of channels: 1 [Type: DC, PM, DI]	40,00	20,00	10,00	5,00	2,00	1,00	0,50	0,20	0,10
No. of channels: 2	5,00	2,50	1,25	1,00	0,62	0,38	0,22	0,09	0,05
No. of channels: 1 [Type: OHM, RTD, T/C]	5,00	2,50	1,25	1,00	0,62	0,38	0,22	0,09	0,05
No. of channels: 2	3,33	1,66	0,83	0,66	0,42	0,26	0,14	0,06	0,03

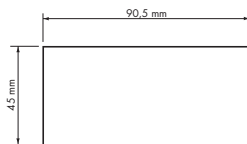
## 12. INSTRUMENT DIMENSIONS AND INSTALLATION



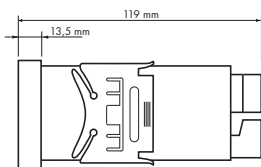
**Front view**



**Panel cut**



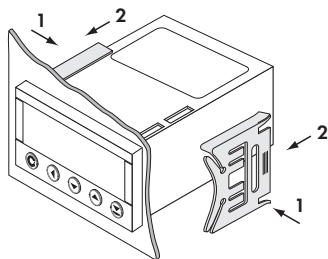
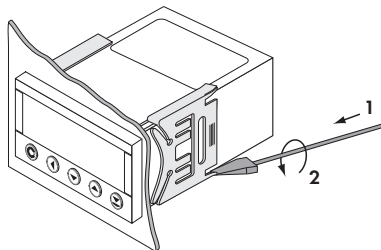
**Side view**



Panel thickness: 0,5...20 mm

### INSTRUMENT INSTALLATION

1. insert the instrument into the panel cut-out
2. fit both travellers on the box
3. press the travellers close to the panel



### INSTRUMENT DISASSEMBLY

1. slide a screw driver under the traveller wing
2. turn the screw driver and remove the traveller
3. take the instrument out of the panel



Product	<b>OM 402PID</b>
Type	<i>information is presented on the delivery note</i>
Manufacturing No.	<i>information is presented on the delivery note</i>
Date of sale	<i>information is presented on the delivery note</i>

# WARRANTY

A guarantee period of 60 months from the date of sale to the user applies to this instrument.

Defects occurring during this period due to manufacture error or due to material faults shall be eliminated free of charge.

For quality, function and construction of the instrument the guarantee shall apply provided that the instrument was connected and used in compliance with the instructions for use.

The guarantee shall not apply to defects caused by:

- mechanic damage
- transportation
- intervention of unqualified person incl. the user
- unavoidable event
- other unprofessional interventions

The manufacturer performs guarantee and post.guarantee repairs unless provided for otherwise.

# YEARS

NOTE





NOTE



**Company:** **ORBIT MERRET, spol. s r.o.**  
Klánova 81/141, 142 00 Prague 4, Czech Republic, IDNo.: 00551309

**Manufactured:** **ORBIT MERRET, spol. s r.o.**  
Vodňanská 675/30, 198 00 Prague 9, Czech Republic

declares at its explicit responsibility that the product presented hereunder meets all technical requirements, is safe for use when utilised under the terms and conditions determined by ORBIT MERRET, spol.s r.o. and that our company has taken all measures to ensure conformity of all products of the types referred-to hereunder, which are being brought out to the market, with technical documentation and requirements of the appurtenant Czech statutory orders.

**Product:** Programmable panel instrument

**Type** **DM 402**

**Version:** UNI, PID, PWR

#### **That has been designed and manufactured in line with requirements of:**

Statutory order no. 17/2003 Coll., on low-voltage electrical equipment (directive no. 73/23/EHS)  
Statutory order no. 616/2006 Coll., on electromagnetic compatibility (directive no. 2004/108/EHS)

#### **The product qualities are in conformity with harmonized standard:**

El. safety: EN 61010-1  
EMC: EN 61326-1  
Electronic measuring, control and laboratory devices – Requirements for EMC "Industrial use"  
EN 50131-1, chap. 14 and chap. 15, EN 50130-4, chap. 7, EN 50130-4, chap. 8, [EN 61000-4-11, ed. 2],  
EN 50130-4, chap. 9 [EN 61000-4-2], EN 50130-4, chap. 10, [EN 61000-4-3, ed. 2], EN 50130-4, chap. 11 [EN 61000-4-6],  
EN 50130-4, chap. 12, [EN 61000-4-4, ed. 2], EN 50130-4, chap. 13 [EN 61000-4-5], EN 61000-4-8, EN 61000-4-9,  
EN 61000-6-1, EN 61000-6-2, EN 65022, chap. 5 and chap. 6

Seismic resistance: IEC 980: 1993, par. 6

The product is furnished with CE label issued in 2006

#### **As documentation serve the protocols of authorized and accredited organizations:**

EMC: MO CR, Testing institute of technical devices, protocol no. 80/6-46/2006 of 03/03/2006  
MO CR, Testing institute of technical devices, protocol no. EMI.80/6-333/2006 of 15/01/2007  
Seismic resistance: VOP-026 Stemberk, protocol no.: 6430-16/2007 of 07/02/2007

Place and date of issue: Prague, 19. Juli 2010

Miroslav Hackl  
Company representative

Assessment of conformity pursuant to §22 of Act no. 22/1997 Coll. and changes as amended by Act no.71/2000 Coll. and 205/2002 Coll